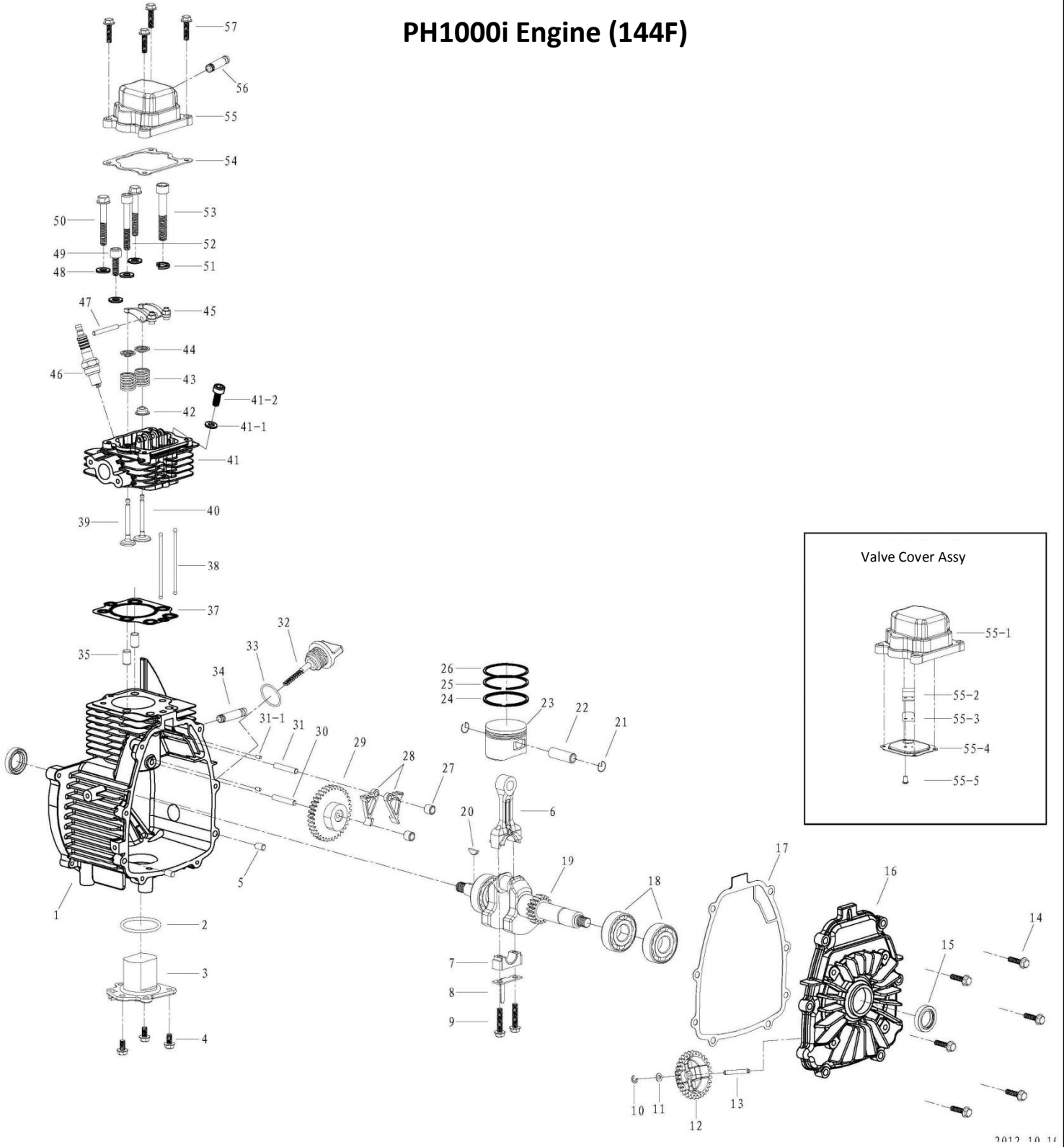


# PH1000i Engine (144F)



2012 10 14

## PH1000i Engine (144F)

Ref #	MFR #	Stock #	Description	Comments	Discontinued
1	09010101	--	Crankcase		
2	04070108	69433	O-Ring, Low Oil Sensor	Fits 1000Wi, 2000Wi, PH1000i, PH2100Pri, PH2700Pri	
3	71120	60017	Low Oil Sensor	Fits 1000Wi, PH1000i	
4	03050207	69790	M5 X 12 Serrated Flange Bolt		
5	04030271	--	Crankcase Pin		
6	09011020	--	Connecting Rod Assy	Fits 1000Wi, PH1000i	
7	09011020	--	Connecting Rod Assy	Fits 1000Wi, PH1000i	
8	09011020	--	Connecting Rod Assy	Fits 1000Wi, PH1000i	
9	09011020	--	Connecting Rod Assy	Fits 1000Wi, PH1000i	
10	03070162	--	E-clip		
11	03030133	--	M4 Flat Washer, White		
12	09011036	--	Oil Gear	Fits 1000Wi, PH1000i	
13	09011037	--	Pin, Oil Gear	Fits 1000Wi, PH1000i	
14	03050208	69787	M5 X 20 Serrated Flange Bolt		
15	04090009	--	Oil Seal		
16	09011014	--	Crankcase Cover	Fits 1000Wi, PH1000i	
17	09011040	--	Gasket, Crankcase Cover	Fits 1000Wi, PH1000i	
18	07190207	--	Bearing		
19	09011003	--	Crankshaft	Fits 1000Wi, PH1000i	
20	09070201	--	Key	Fits 1000Wi, PH1000i	
21	09011035	--	Piston Retaining Ring	Fits 1000Wi, PH1000i	
22	09011034	--	Piston Pin	Fits 1000Wi, PH1000i	
23	09011029	--	Piston	Fits 1000Wi, PH1000i	
24	09011033	--	Piston Assy	Fits 1000Wi, PH1000i	
25	09011033	--	Piston Assy	Fits 1000Wi, PH1000i	
26	09011033	--	Piston Assy	Fits 1000Wi, PH1000i	
27	09011032	--	Compression Spacer Bush	Fits 1000Wi, PH1000i	
28	09011025	--	Rocker Arm, Lower	Fits 1000Wi, PH1000i	
29	09011023	--	Camshaft Assy	Fits 1000Wi, PH1000i	
30	09011024	--	Pin, Camshaft Assembly	Fits 1000Wi, PH1000i	
31	09011026	--	Pin, Bottom Rocker Arm	Fits 1000Wi, PH1000i	
31-01	09100080	--	Guide Pin	Fits 1000Wi, PH1000i	
32	68150	69309	Oil Dipstick	Fits 1000Wi, 2000Wi, PH1000i, PH2100Pri, PH2700Pri	
33	09070202	69437	O-Ring, Dipstick	Fits 1000Wi, 2000Wi, PH1000i, PH2100Pri, PH2700Pri	
34	09010302	--	Breather Tube		
35	04030266	--	Pin, Cylinder Head	Fits 1000Wi, PH1000i	
37	09011009	--	Gasket, Cylinder Head	Fits 1000Wi, PH1000i	
38	09011013	--	Valve Tappet	Fits 1000Wi, PH1000i	
39	09011031	--	Exhaust Valve	Fits 1000Wi, PH1000i	
40	09011030	--	Intake Valve	Fits 1000Wi, PH1000i	
41	76173	--	Cylinder Head		
41-01	03030128	--	M6 Red Copper Washer		
41-02	03051002	--	M6 X 16 Allen Head Screw		
42	04090010	--	Valve Seal		
43	09011010	--	Valve Spring	Fits 1000Wi, PH1000i	
44	09011012	--	Valve Spring Retainer	Fits 1000Wi, PH1000i	
45	09011021	--	Rocker Arm, Upper	Fits 1000Wi, PH1000i	
46	09080114	69412	Spark Plug A7RTC	Fits 1000Wi, 2000Wi, PH1000i, PH2100Pri, PH2700Pri	

PH1000i Engine PM, Rev &lt;05-05-2014&gt;

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Ref #	MFR #	Stock #	Description	Comments	Discontinued
47	09011022	--	Pin, Top Rocker Arm	Fits 1000Wi, PH1000i	
48	03030128	--	M6 Red Copper Washer		
49	03051002	--	M6 X 16 Allen Head Screw		
50	03050311	--	M6 X 45 Allen Head Screw		
51	03030227	62367	M8 Spring Washer		
52	03051036	69372	M6 X 55 Allen Head Screw		
53	03050367	--	M8 X 50 Allen Bolt		
54	09011039	--	Valve Cover Gasket	Fits 1000Wi, PH1000i	
55	--	--	Valve Cover Assy		
55-01	76136	--	Valve Cover		
55-02	09011018	--	Leaf Spring Holder	Fits 1000Wi, PH1000i	
55-03	09011017	--	Leaf Spring	Fits 1000Wi, PH1000i	
55-04	09011016	--	Check Valve, Body	Fits 1000Wi, PH1000i	
55-05	03040134	--	Self-Plugging Rivet		
56	09010302	--	Breather Tube		
57	03050201	69346	M5 X 16 Serrated Flange Bolt		