

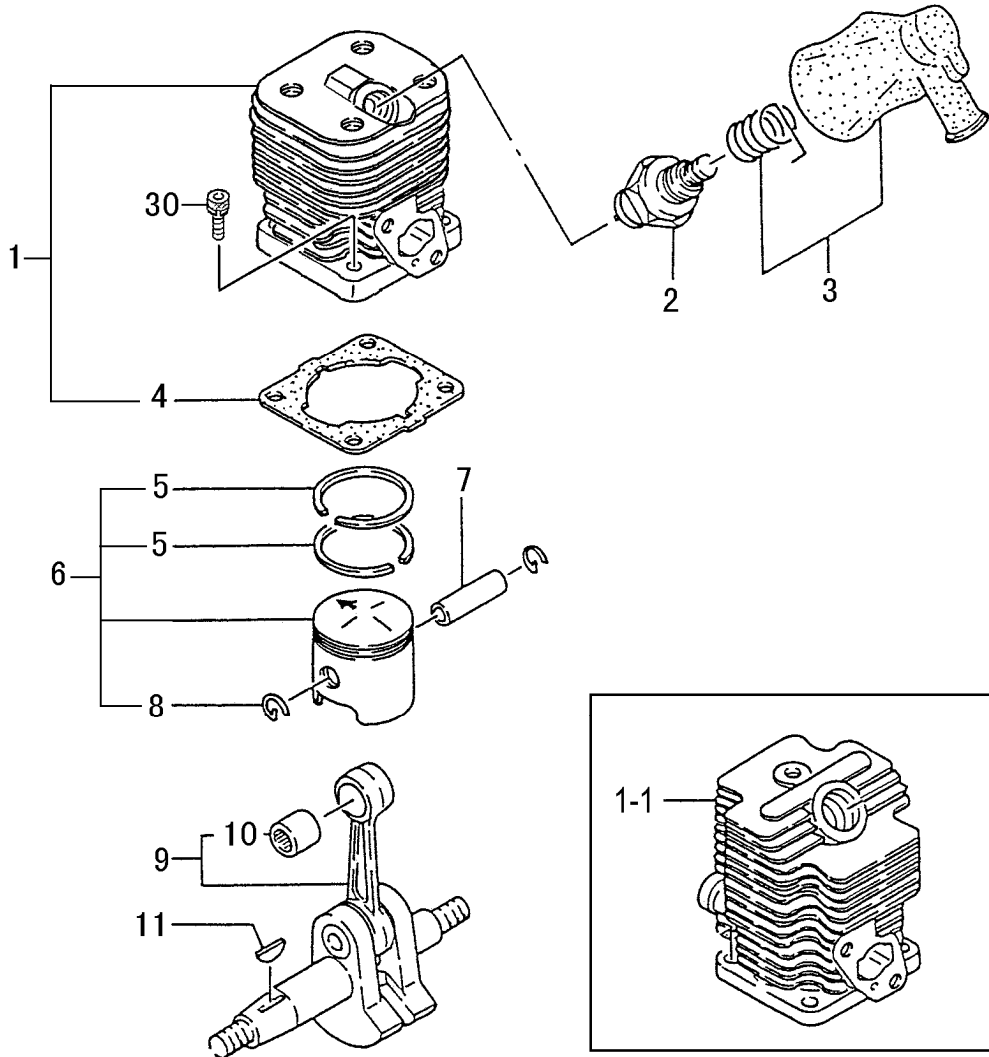
S04

Tanaka

TED-262R

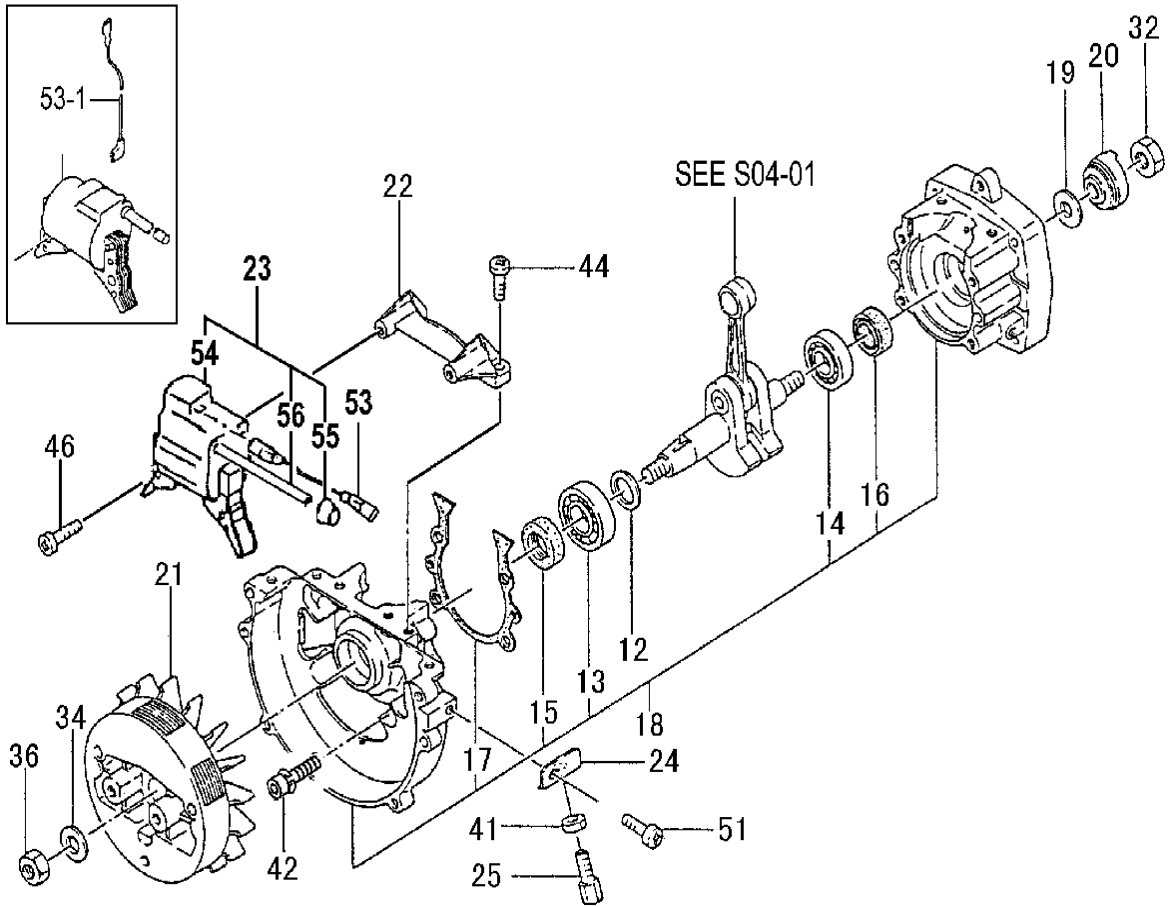
Serial No. - B194100

S04-01 CYLINDER/PISTON/CRANK SHAFT



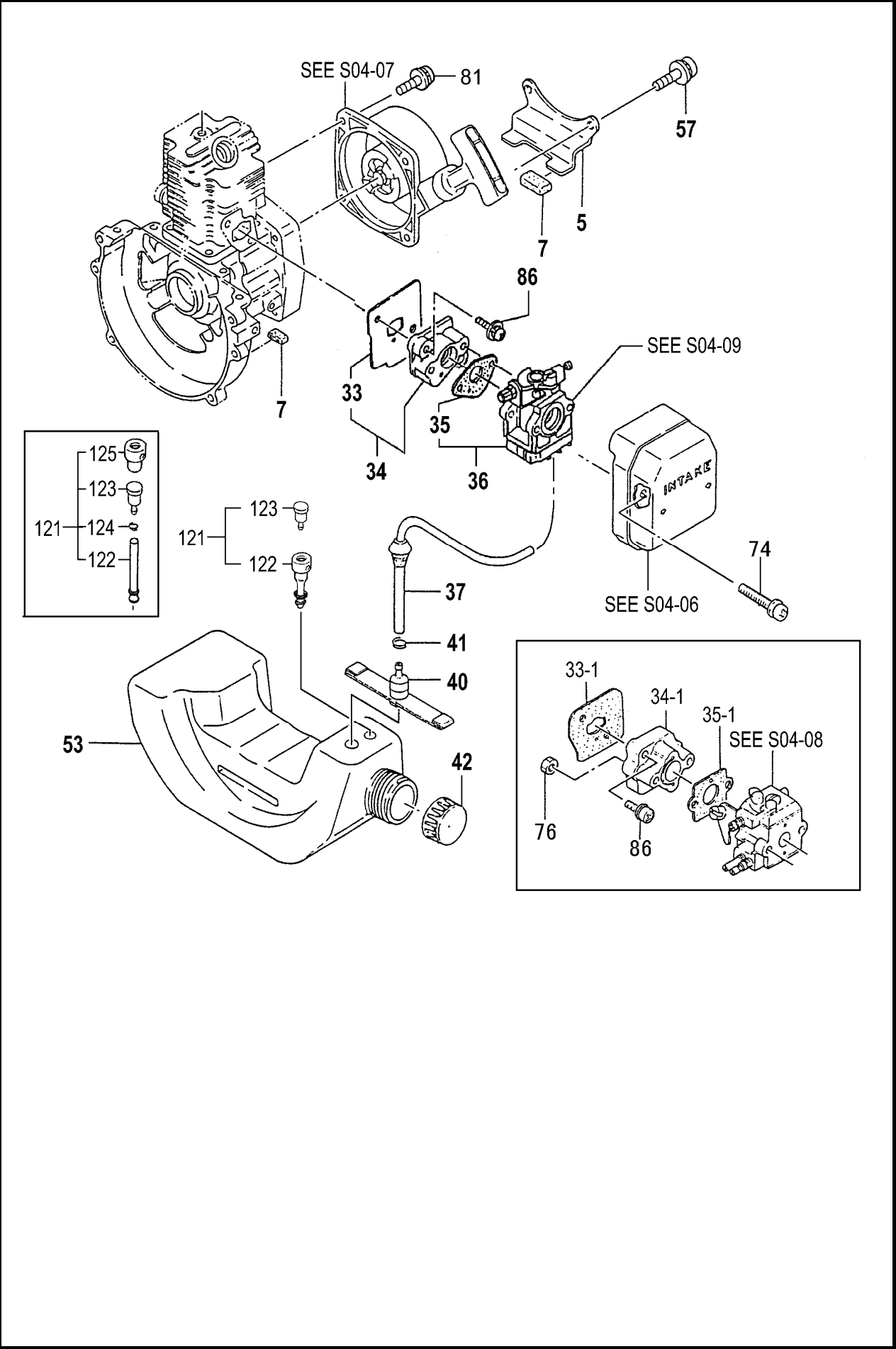
REF NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-01 CYLINDER/PISTON/CRANK SHAFT				
001,1	668-5528	CYLINDER COMP.	1	- S279470
001	668-5453	CYLINDER SET	1	S279471 -
002	668-5765	SPARK PLUG BM6A	1	
003	668-7466	SPARK PLUG CAP ASS'Y	1	
004	668-5720	CYLINDER GASKET	1	
005	668-4588	PISTON RING	2	
006	668-5876	PISTON SET	1	
007	668-6011	PISTON PIN	1	
008	668-5078	CIRCLIP	2	
009	668-6165	CRANK SHAFT COMP.	1	
010	669-5595	NEEDLE BEARING KTV91313	1	
011	668-4899	WOODRUFF KEY 3X13X4.5	1	
030	668-4903	HEX.HOLE BOLT M5X16/S	4	

S04-02 CRANK CASE



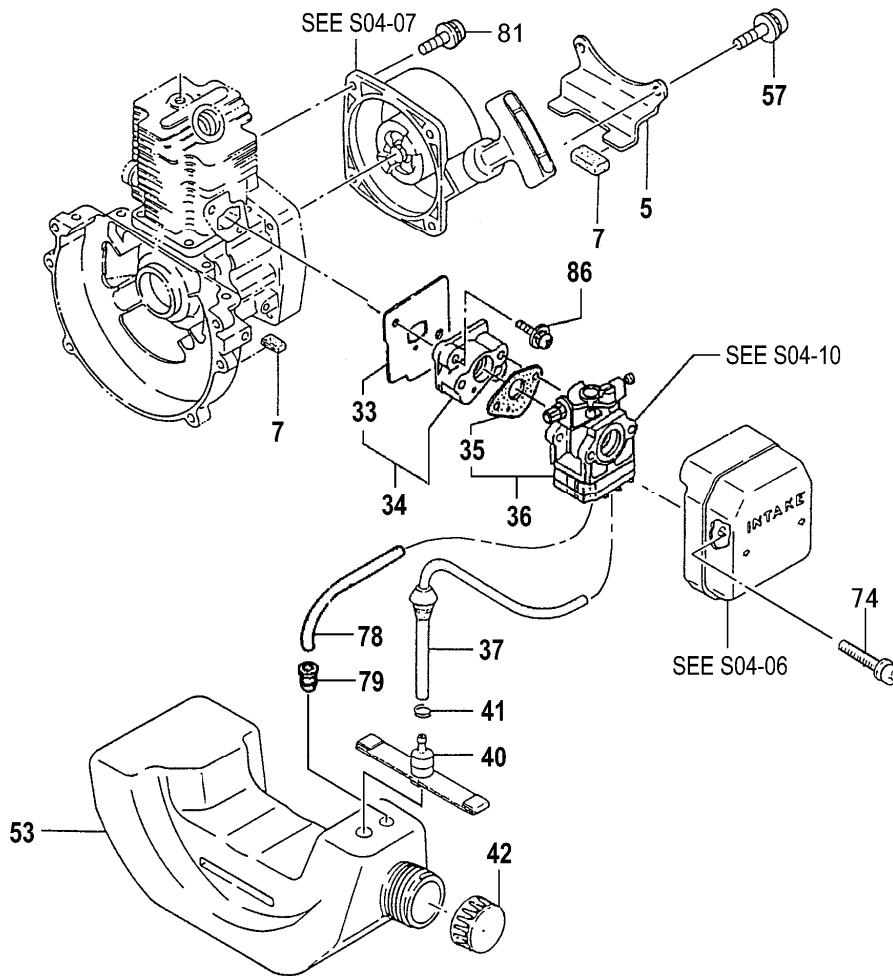
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-02 CRANK CASE				
012	NLA	No longer Available	V	
012	668-6470	CRANK SHAFT SHIM 0.10	V	
012	668-6471	CRANK SHAFT SHIM 0.15	V	
012	668-6472	CRANK SHAFT SHIM 0.20	V	
012	668-6473	CRANK SHAFT SHIM 0.30	V	
013	669-5536	BALL BEARING #6002, 32MM/C	1	
014	669-5535	BALL BEARING 6001 C3	1	
015	669-5637	OIL SEAL UD15257	1	
016	668-4607	OIL SEAL TB 12227	1	
017	668-6687	CRANK CASE GASKET	1	
018	668-6514	CRANK CASE ASS'Y	1	
019	668-9645	CLUTCH WASHER B	1	
020	669-3393	STARTER PULLEY	1	
021	668-7409	MAGNETO ROTOR COMP.	1	
022	668-7622	IGNITION COIL BRACKET	1	
023	668-7661	IGNITION COIL ASS'Y	1	
024	669-4059	ADJUSTER BRACKET	1	- S279470
025	669-4043	OUTER RECEIVER	1	- S279470
032	668-4612	HEX.NUT M8	1	
034	669-5184	SMALL WASHER 8	1	
036	668-4612	HEX.NUT M8	1	
041	668-4872	LOCK NUT M6	1	- S279470
042	668-4786	HEX. SOCKET HD. BOLT M5X3	4	
044	669-5337	SCREW 5X16/S	2	
046	669-5407	HIGH TENSION SCREW 4X18W	2	
051	669-5334	SCREW 5X12/S	1	- S279470
053,1	668-7826	STOP CORD COMP.	1	- V028010
053	668-7834	CORD	1	V028011 -
054	668-7647	IGNITION COIL COMP.	1	V028011 -
055	668-4602	RUBBER CAP	1	V028011 -
056	668-7886	HIGHTENSION CORD 120L	1	V028011 -

S04-03 ENGINE-1 (SERIAL NO. -Z315900)



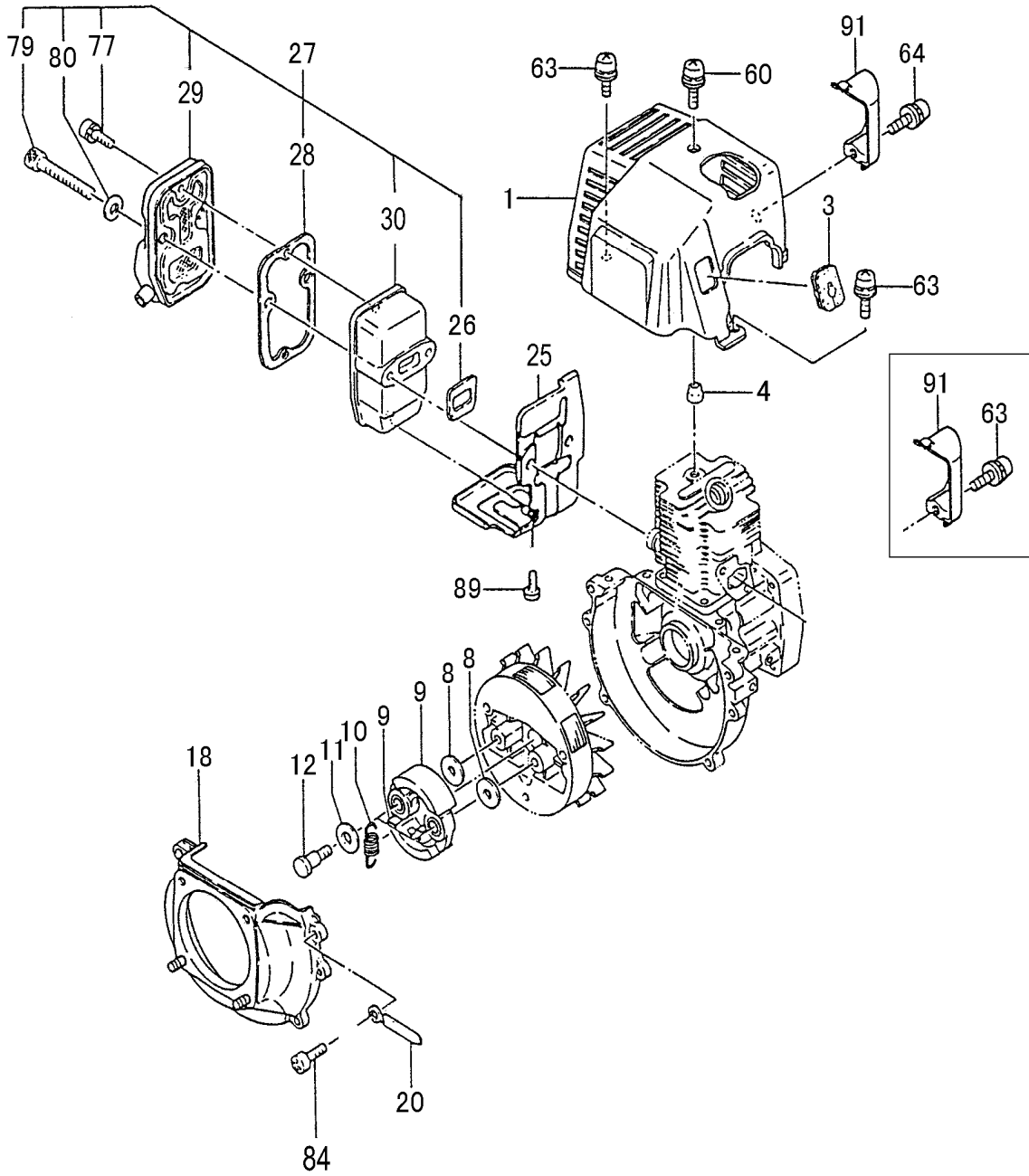
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-03 ENGINE-1 (SERIAL NO.-Z315900)				
005	669-2204	TANK BRACKET	1	
007	669-2227	FUEL TANK CUSHION RUBBER	4	
033,1	668-9867	INLET MANIFOLD GASKET	1	- S279470
033	668-9866	INLET MANIFOLD GASKET	1	S279471 -
034,1	668-9927	CARBURETOR INSULATOR	1	- S279470
034	668-9925	INSULATOR SET, SPARE	1	S287471 -
035,1	668-9824	CARBURETOR GASKET	1	- S279470
035	668-4615	CARBURETOR GASKET	1	S279471 -
036	669-0455	CARBURETOR SET WYJ197	1	S279471 -
037	668-8169	FUEL PIPE ASS'Y	1	- S279470
037	668-5247	SHIELD TUBE ASS'Y	1	S279471 -
040	669-2279	PUMP FILTER BODY ASS'Y	1	
041	668-4619	CLIP, 6.3 DIA.	1	
042	669-1760	TANK CAP D ASS'Y, ORANGE	1	- T253552
042	669-1768	TANK CAP ASS'Y, BLACK	1	T253553 -
053	669-1505	FUEL TANK	1	- T253552
053	669-1500	FUEL TANK	1	T253553 -
057	669-5375	SCREW 4X18/PS	2	
074	669-5431	PLUS SCREW 5X60WS	2	- R007764
074	NLA	No longer Available	2	- S279470
074	669-5431	PLUS SCREW 5X60WS	2	S279471 -
076	305-5491	NYLON NUT M5	2	- S279470
081	669-5372	SCREW 4X14/PS	2	
086	669-5422	SCREW 5X22/WS	2	- S279470
086	669-5423	SCREW 5X24WS	2	S279471 -
121	669-1389	AIR VENT ASS'Y	1	T253553 -
122	669-1395	AIR VENT PIPE	1	T253553 -
123	669-2171	AIR VENT VALVE ASS'Y	1	T253553 -
124	669-2305	CLIP 5.5	1	T253553 -
124	669-2305	CLIP 5.5	1	- V094857
125	669-1369	AIR VENT RUBBER CAP	1	T253553 -
125	669-1369	AIR VENT RUBBER CAP	1	- V094857

S04-04 ENGINE-1 (SERIAL NO. Z315901-)



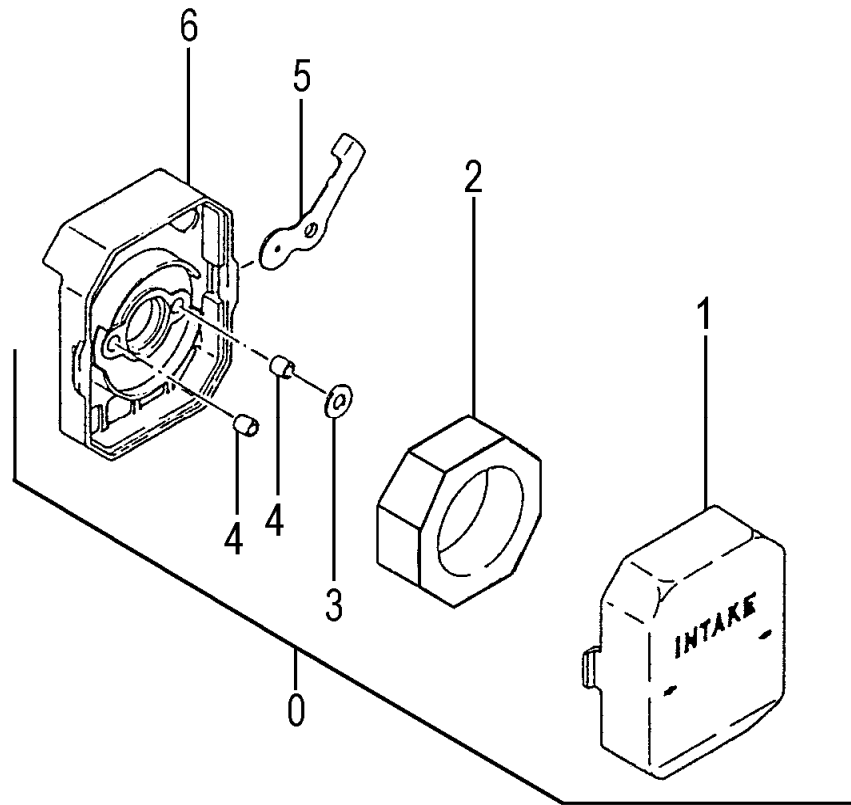
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-04 ENGINE-1 (SERIAL NO.Z315901-)				
005	669-2204	TANK BRACKET	1	
007	669-2227	FUEL TANK CUSHION RUBBER	4	
033	668-9866	INLET MANIFOLD GASKET	1	
034	668-9925	INSULATOR SET, SPARE	1	
035	668-4615	CARBURETOR GASKET	1	
036	669-0456	CARBURETOR SET WYJ362	1	
037	668-5247	SHIELD TUBE ASS'Y	1	
040	669-2279	PUMP FILTER BODY ASS'Y	1	
041	668-4619	CLIP, 6.3 DIA.	1	
042	669-1748	TANK CAP D ASS'Y	1	
053	669-1504	TANK	1	
057	669-5375	SCREW 4X18/PS	2	
074	669-5431	PLUS SCREW 5X60WS	2	
078	669-2357	FUEL PIPE 3X5X70	1	
079	668-4627	RETURN GROMMET	1	
081	669-5372	SCREW 4X14/PS	2	
086	669-5423	SCREW 5X24WS	2	

S04-05 ENGINE-2



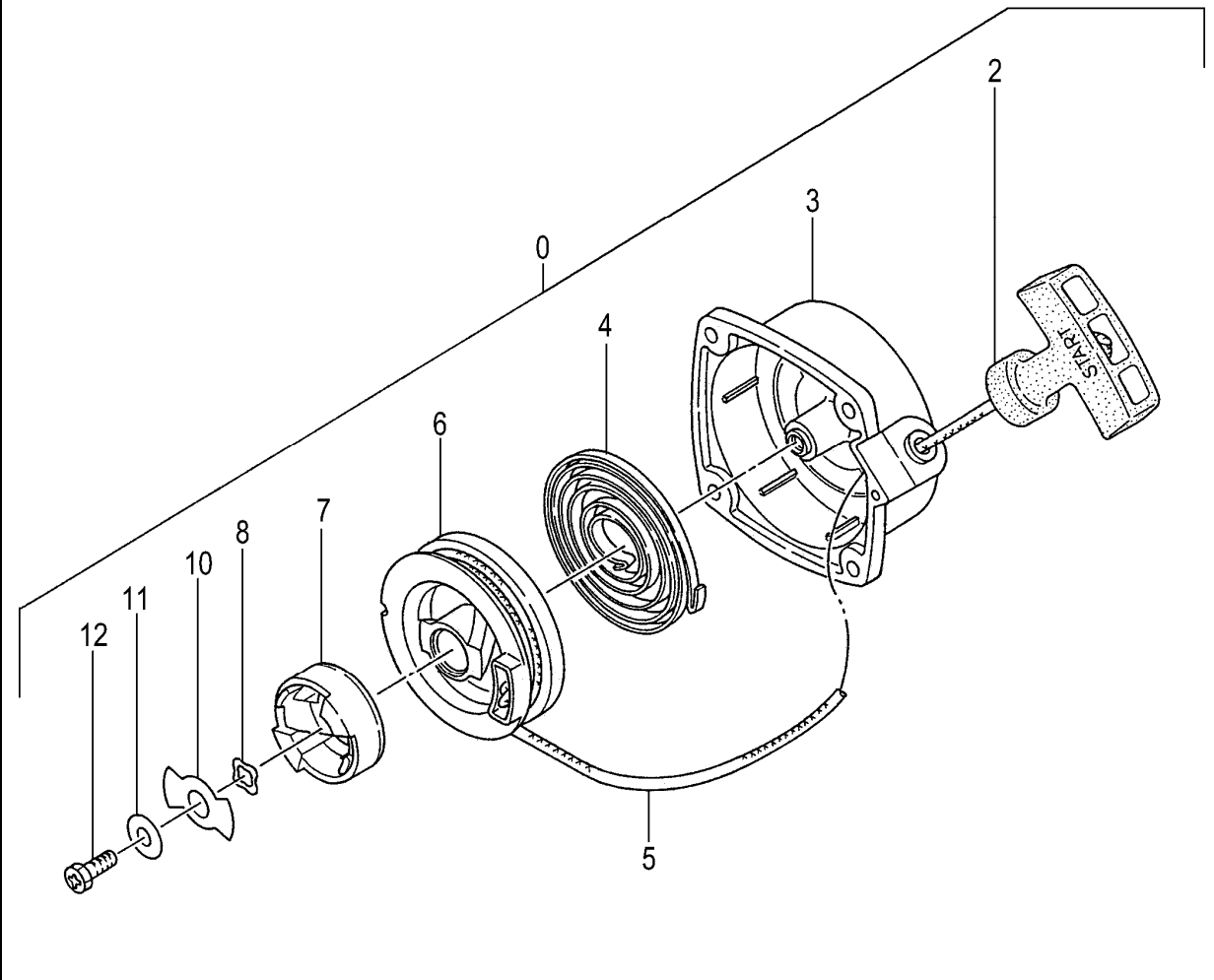
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-05 ENGINE-2				
001	669-2770	MUFFLER PROTECTOR	1	
003	668-8051	PRIMARY CORD GROMMET	1	
004	NLA	No longer Available	1	- S279470
008	668-4642	CLUTCH WASHER B	2	
009	668-4643	CLUTCH SHOE COMP.	2	
010	668-4644	CLUTCH SPRING	1	
011	668-9637	WASHER	2	
012	668-4646	STEP BOLT	2	
018	668-6939	FAN CASE COMP.	1	
020	668-8004	CORD CLAMP COMP.	1	- S279470
025	668-7234	HEAT SHIELD	1	
026	669-2731	MUFFLER GASKET	1	
027	669-2439	MUFFLER SET	1	
028	669-2832	MUFFLER COUPLING GASKE	1	
029	669-2622	MUFFLER BODY B COMP.	1	
030	669-2605	MUFFLER BODY A	1	
060	669-5389	SCREW 5X18/PS	1	- S279470
063	669-5415	SCREW 5X12/WS	3	- A078000
063	669-5415	SCREW 5X12/WS	2	A078001 -
064	669-5386	SCREW 5X16/PS	1	A078001 -
077	669-5317	SCREW 4X12/P	2	
079	669-5055	HEX. HOLE BOLT 5X45	2	
080	668-4918	WASHER M5	2	
084	669-5337	SCREW 5X16/S	4	
089	669-5319	SCREW 5X10/P	1	
091	668-7206	DEFLECTOR	1	

S04-06 AIR CLEANER



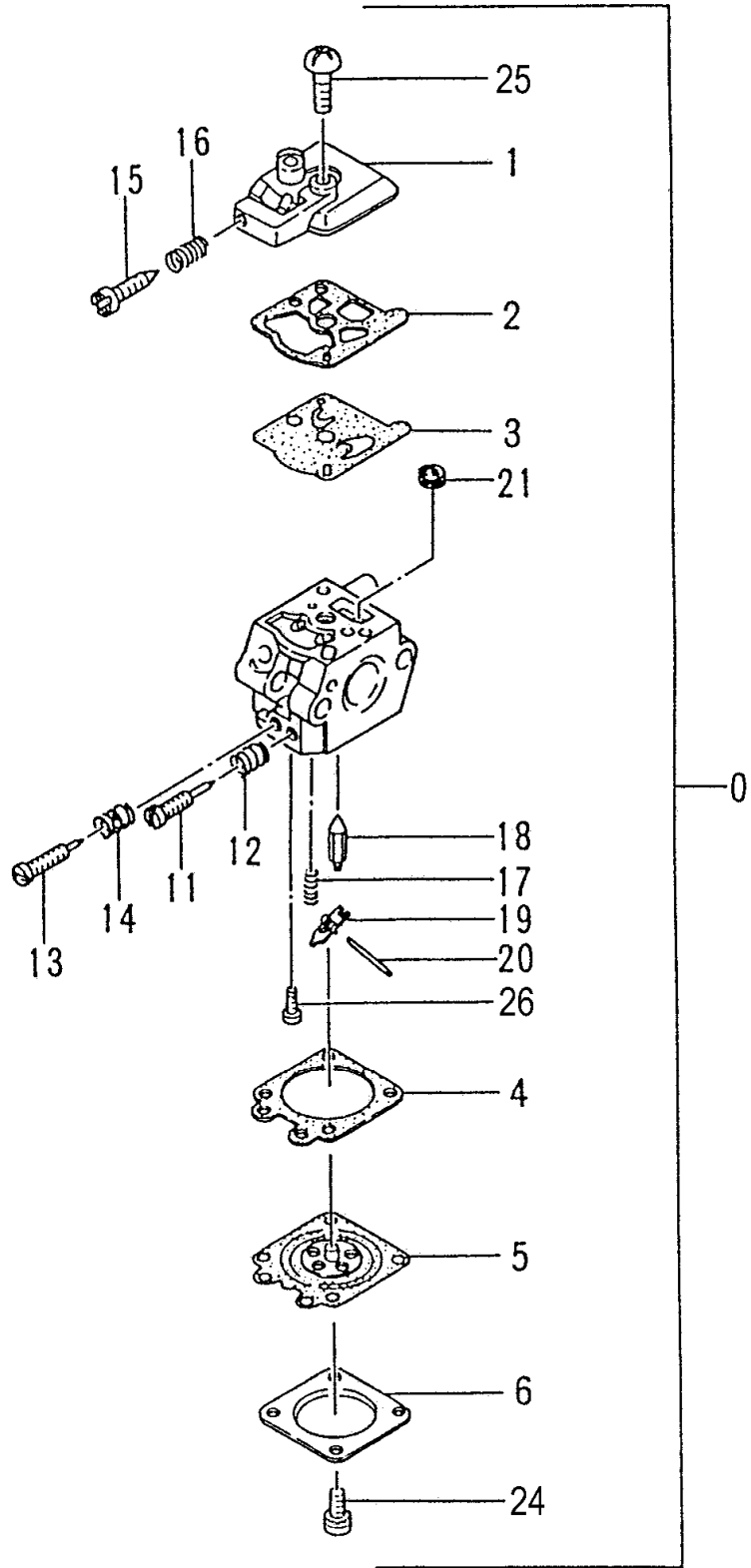
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-06 AIR CLEANER				
000	669-0030	AIR CLEANER ASS'Y	1	- R019508
000	669-0040	AIR CLEANER ASS'Y	1	- S279470
000	669-0025	AIR CLEANER ASS'Y	1	S279471 -
001	669-0150	AIR CLEANER CAP	1	- R019508
001	669-0142	AIR CLEANER CAP	1	R019509 -
002	669-0358	CLEANER ELEMENT	1	- R019508
002	669-0350	CLEANER ELEMENT	1	R019509 -
003	668-4859	SPACER	1	
004	668-4858	COLLAR	2	- R019508
004	669-0801	COLLAR	2	R019509 -
005	669-1266	CHOKE PLATE,W/2MM HOLE	1	- R019508
005	669-1252	CHOKE VALVE	1	- S279470
005	669-1267	CHOKE PLATE,W/1.5MM HOL	1	S279471 -
006	669-0112	CLEANER BODY	1	- R019508
006	669-0091	CLEANER BODY COMP.	1	R019509 -

S04-07 RECOIL STARTER



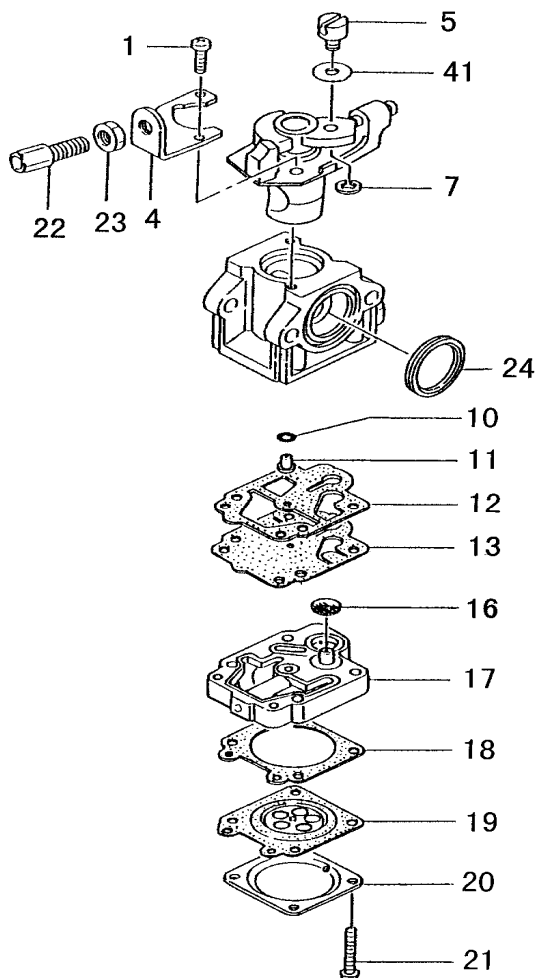
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-07 RECOIL STARTER				
000	669-2962	RECOIL STARTER BODY ASS	1	
002	669-3224	STARTER HANDLE	1	
003	669-3019	RECOIL STARTER BODY COM	1	
004	669-3129	RECOIL SPRING	1	
005	669-3152	STARTER ROPE	1	
006	669-3053	STARTER PULLEY	1	- V202950
006	669-3058	STARTER PULLEY	1	V202951 -
007	669-3303	STARTER PAWL	1	
008	669-3420	STARTER REEL WASHER	1	
010	669-3625	FRICTION PLATE	1	
011	669-3565	STARTER REEL SHIM	1	- V202950
011	669-3564	STARTER PAWL SHIM	1	V202951 -
012	NLA	No longer Available	1	

S04-08 CARBURETOR (SERIAL NO. -S279470)



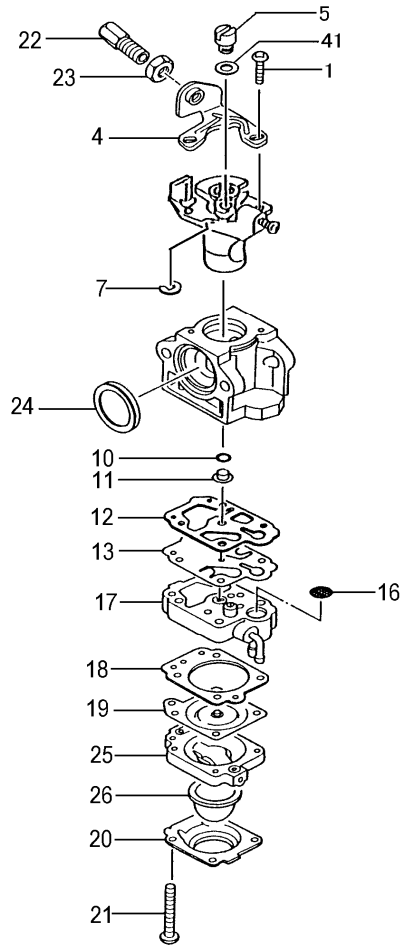
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-08 CARBURETOR (SERIAL NO.-S279470)				
000	669-0586	CARBURETOR ASS'Y WA-164	1	
001	669-1419	PUMP BODY	1	
002	668-5212	PUMP GASKET	1	
003	668-5213	PUMP DIAPHRAGM	1	
004	669-0837	DIAPHRAGM GASKET	1	
005	669-0827	METERING DIAPHRAGM COM	1	
006	668-5222	DIAPHRAGM COVER	1	
011	669-0690	HIGH ADJUST SCREW	1	
012	669-0895	HIGH ADJUST SPRING	1	
013	669-0713	LOW ADJUST SCREW	1	
014	669-2047	HIGH/LOW ADJUST SPRING	1	
015	669-0736	IDLE ADJUST SCREW	1	
016	668-5297	IDLE ADJUST SPRING	1	
017	669-0868	VALVE SPRING	1	
018	669-1943	NEEDLE VALVE	1	
019	668-5217	CONTROL LEVER	1	
020	668-5219	HINGE PIN	1	
021	668-4700	INLET SCREEN	1	
024	668-5223	SET SCREW	4	
025	668-5210	SCREW	1	
026	668-5218	HINGE PIN SET SCREW	1	
	669-2184	CARB. REPAIR KIT, K10-WAT	1	
	669-2194	GASKET/DIA. KIT, D10WAT	1	

S04-09 CARBURETOR (SERIAL NO. -Z315900)



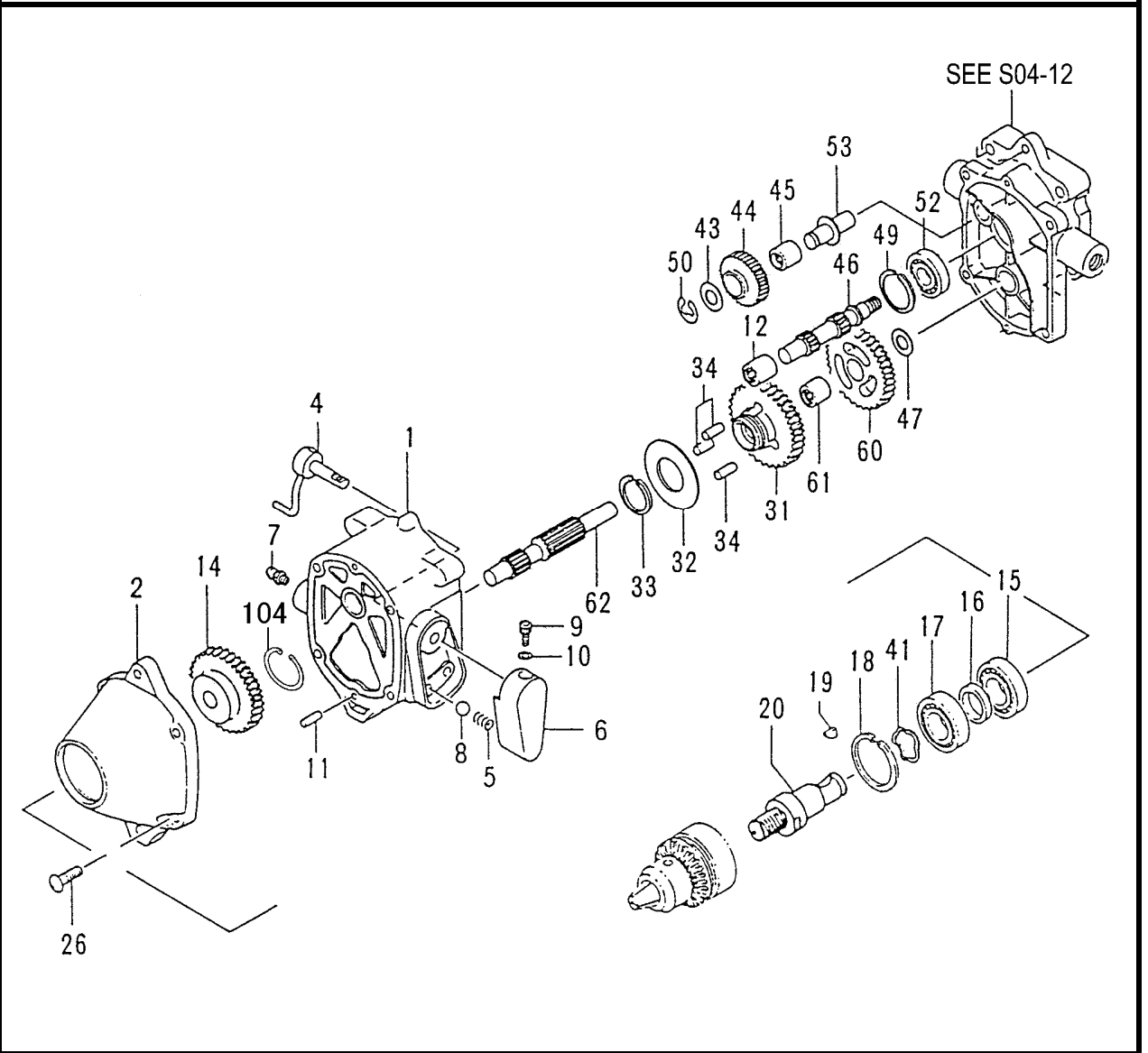
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-09 CARBURETOR (SERIAL NO.-Z315900)				
001	668-4870	THROTTLE SET SCREW	2	
004	668-4873	CABLE ADJUSTER STAY	1	
005	668-4697	SWIVEL	1	
007	668-4696	STOP RING	1	
010	668-4695	O-RING	1	
011	669-1882	MAIN JET #37.5	1	
012	669-1457	PUMP GASKET	1	
013	668-4693	PUMP DIAPHRAGM	1	
016	668-4700	INLET SCREEN	1	
017	669-1432	PUMP BODY COMP.	1	
018	669-0837	DIAPHRAGM GASKET	1	
019	669-0827	METERING DIAPHRAGM COM	1	
020	668-5222	DIAPHRAGM COVER	1	
021	669-1312	SET SCREW	4	
022	668-4871	CABLE ADJUSTER	1	
023	669-2005	CABLE ADJUST NUT	1	
024	668-4875	CLEANER PACKING	1	
041	668-4874	THRUST WASHER	1	
	669-2189	CARB. REPAIR KIT, K1-WYJ	1	
	669-2199	REPAIR KIT DIAPHRAGM,,D20	1	

S04-10 CARBURETOR (SERIAL NO. Z315901-)



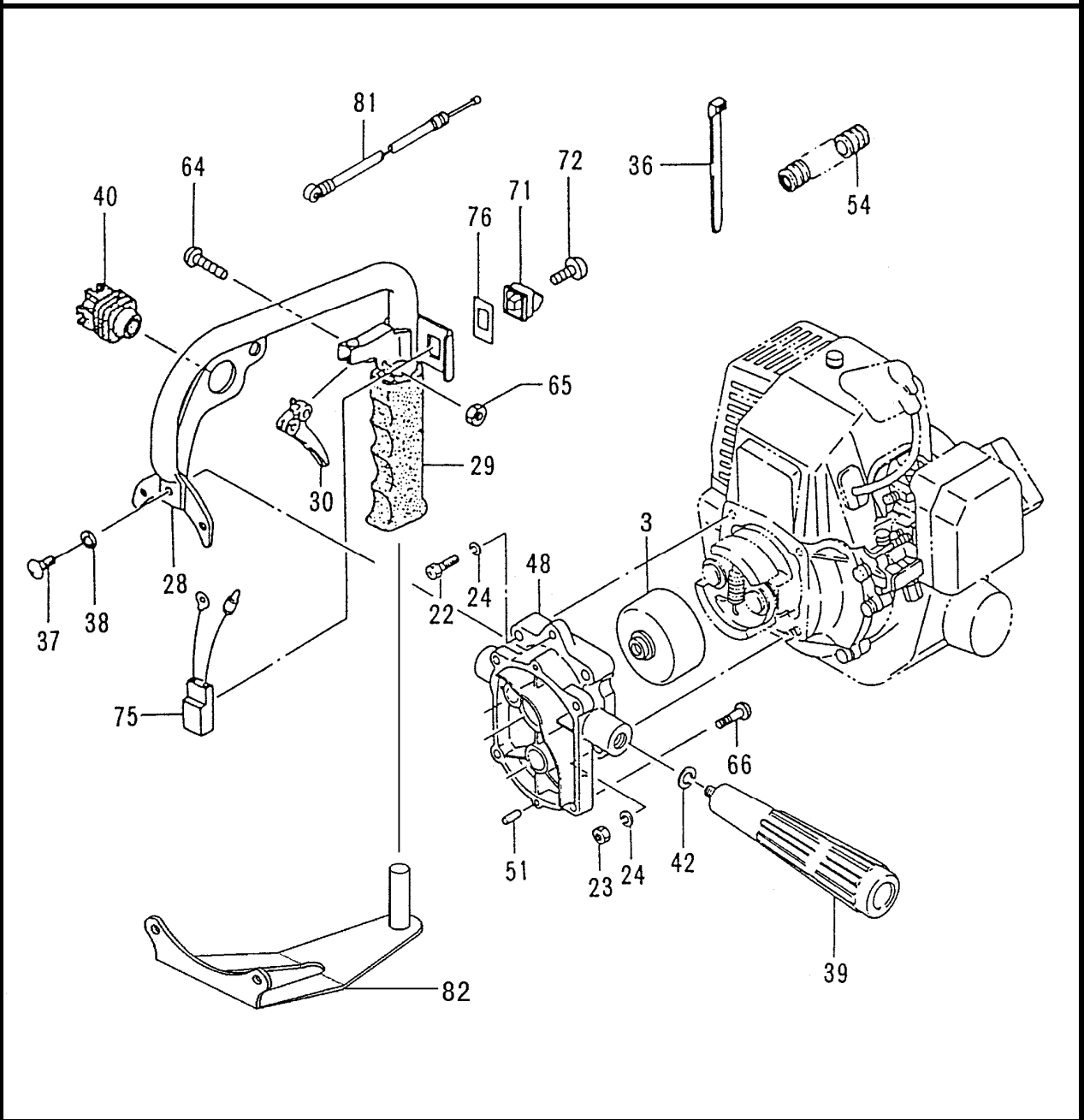
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-10 CARBURETOR (SERIAL NO.Z315901-)				
001	668-4870	THROTTLE SET SCREW	2	
004	668-4873	CABLE ADJUSTER STAY	1	
005	668-4697	SWIVEL	1	
007	668-4696	STOP RING	1	
010	668-4695	O-RING	1	
011	668-4877	MAIN JET #37	1	
012	669-1457	PUMP GASKET	1	
013	668-4693	PUMP DIAPHRAGM	1	
016	668-4700	INLET SCREEN	1	
017	668-4879	PUMP BODY COMP.	1	
018	668-4691	DIAPHRAGM GASKET	1	
019	669-0830	METERING DIAPHRAGM COM	1	
020	668-4688	DIAPHRAGM COVER	1	
021	668-4699	SET SCREW	4	
022	668-4871	CABLE ADJUSTER	1	
023	669-2005	CABLE ADJUST NUT	1	
024	668-4875	CLEANER PACKING	1	
025	668-4687	PRIMING PUMP COMP.	1	
026	668-4689	PRIMING BODY	1	
041	668-4874	THRUST WASHER	1	
	669-2189	CARB. REPAIR KIT, K1-WYJ	1	
	669-2199	REPAIR KIT DIAPHRAGM,,D20	1	

S04-11 GEAR CASE



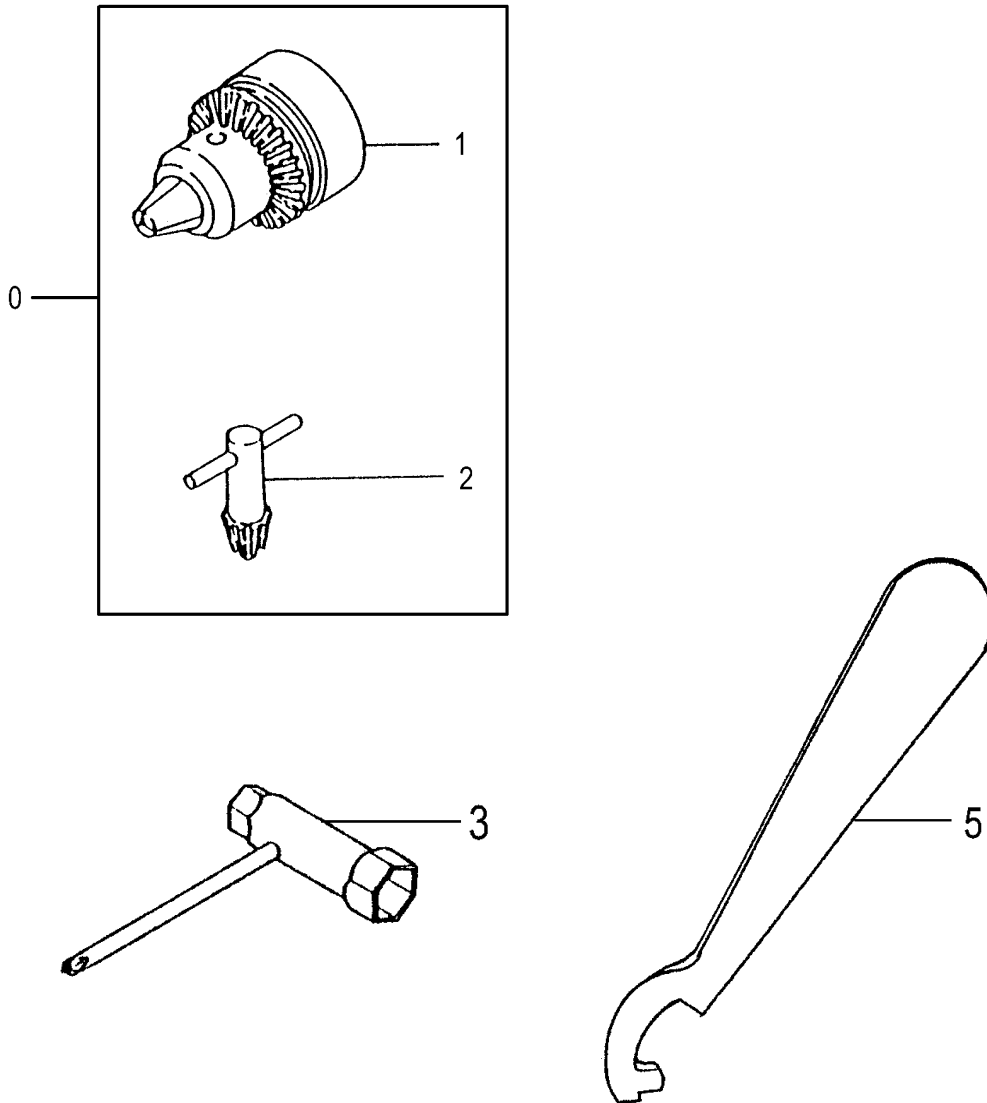
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-11 GEAR CASE				
001	668-5576	GEAR CASE A	1	
002	668-5593	GEAR CASE B COMP.	1	
004	668-6684	SHIFT FORK COMP.	1	
005	668-6837	SHIFT GUIDE SPRING	1	
006	668-6862	SHIFT LEVER	1	
007	668-8643	GREASE NIPPLE COMP.	1	
008	669-2271	STEEL BALL	1	
009	669-5034	HEX. HOLE BOLT 4X8	1	
010	668-5070	BOLT WASHER M4	1	
011	669-5520	KNOCK PIN 4X12	2	
012	669-5591	NEEDLE BRG TLA912 1.5X5.8	1	
014	668-5787	GEAR 4	1	
015	669-5587	BALL BEARING #7202B, 35MM	1	
016	668-6065	WASHAER C 5.0	1	
017	669-5559	BALL BEARING #6202Z, 35MM	1	
018	669-5296	STOP RING C-35, INNER	1	
019	668-6455	WOOD-RUFF KEY 3X13X5	1	
020	668-5824	DRIVE SHAFT	1	
026	669-5339	SCREW 5X18/S	4	
031	668-6378	FORWARD GEAR	1	
032	668-7314	THRUST WASHER 2	1	
033	669-5316	STOP RING 20, INNER	1	
034	669-5522	NEEDLE ROLLER 6X18	3	
041	669-5206	WAVE WASHER B.B 35	1	
043	668-7320	THRUST WASHER 0.8	1	
044	668-6373	IDLE GEAR	1	
045	669-5591	NEEDLE BRG TLA912 1.5X5.8	1	
046	668-6423	INPUT SHAFT	1	
047	668-7320	THRUST WASHER 0.8	1	
049	668-4732	STOP RING C-24,INNER	1	
050	669-5313	E TYPE STOP RING 8	1	
052	668-4735	BALL BEARING 609Z ST	1	
053	668-6365	IDLE SHAFT	1	
060	668-6411	REVERSE GEAR	1	
061	669-5591	NEEDLE BRG TLA912 1.5X5.8	1	
062	668-6426	COUNTER SHAFT	1	
104	669-5283	STOP RING C-13, OUTER	1	

S04-12 HANDLE



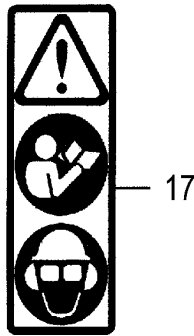
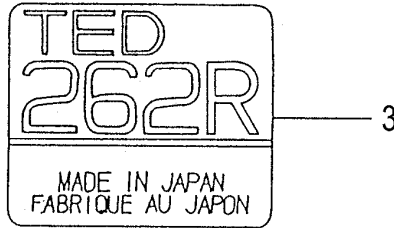
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-12 HANDLE				
003	668-8199	CLUTCH HOUSING COMP.	1	
022	669-5022	PLUS BOLT 6X30	2	
023	668-4792	NUT M6	2	
024	669-5219	S.WASHER 6	4	
028	668-8369	HANDLE COMP.A	1	
029	668-7624	HANDLE GRIP A	1	
030	668-6799	THROTTLE LEVER	1	
036	668-8015	CORD CLAMP	2	
037	669-5019	PLUS BOLT 6X16	1	
038	669-5219	S.WASHER 6	1	
039	668-8373	HANDLE COMP. B	1	
040	668-7420	CHUCK HANDLE HOLDER	1	
042	669-5225	S.WASHER 10	1	
048	668-7336	CLUTCH CASE COMP.	1	
051	669-5520	KNOCK PIN 4X12	2	
054	668-7573	PROTECTION TUBE 10X320L	1	- S279470
054	668-7574	PROTECTION TUBE 10X340L	1	S279471 -
064	669-4896	SCREW 5X25	1	
065	668-4965	NUT M5	1	
066	669-5339	SCREW 5X18/S	4	
071	668-8366	BUTTON STOP	1	
072	668-4913	SCREW 3X10	1	
075	668-7754	STOP BUTTON COMP.	1	- S279470
075	668-7757	STOP BUTTON COMP.	1	S279471 -
076	669-4589	STOP BUTTON MARK	1	
081	669-3869	THROTTLE WIRE COMP. 4T	1	- S279470
081	669-3862	THROTTLE WIRE COMP.	1	S279471 -
082	668-8402	HANDLE SUPPORT COMP.	1	R240401 -

S04-13 TOOLS & OPTIONAL PARTS



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-13 TOOLS				
000	668-6372	CHUCK HANDLE SET	1	
001	668-6377	DRILL CHUCK ASS'Y	1	
002	668-6410	CHUCK HANDLE COMP.	1	
003	668-4979	COMBI BOX SPANNER 13X19 F	1	
005	669-3647	SPECIAL WRENCH 31	1	

S04-14 LABELS



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
S04-14 LABELS				
001	669-4821	PROFORCE MARK A	1	R019509 -
003	669-4115	NAME PLATE, TED-262R	1	
017	669-4564	CAUTION MARK	1	