

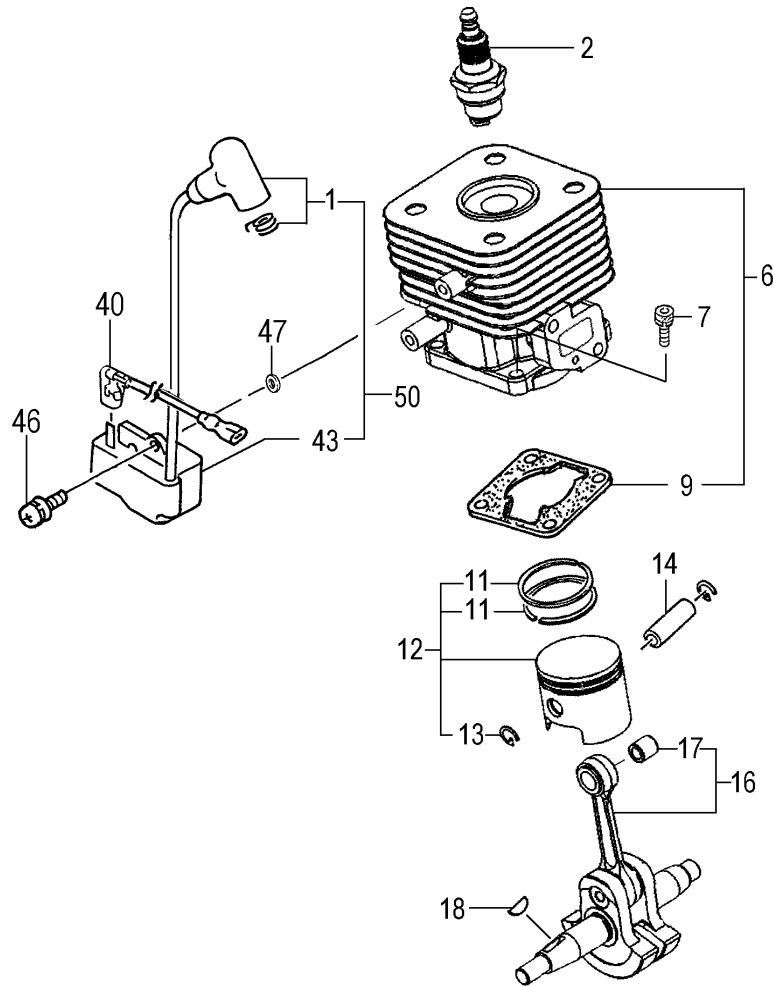
E19

Tanaka

**PF-250
(PF2500)**

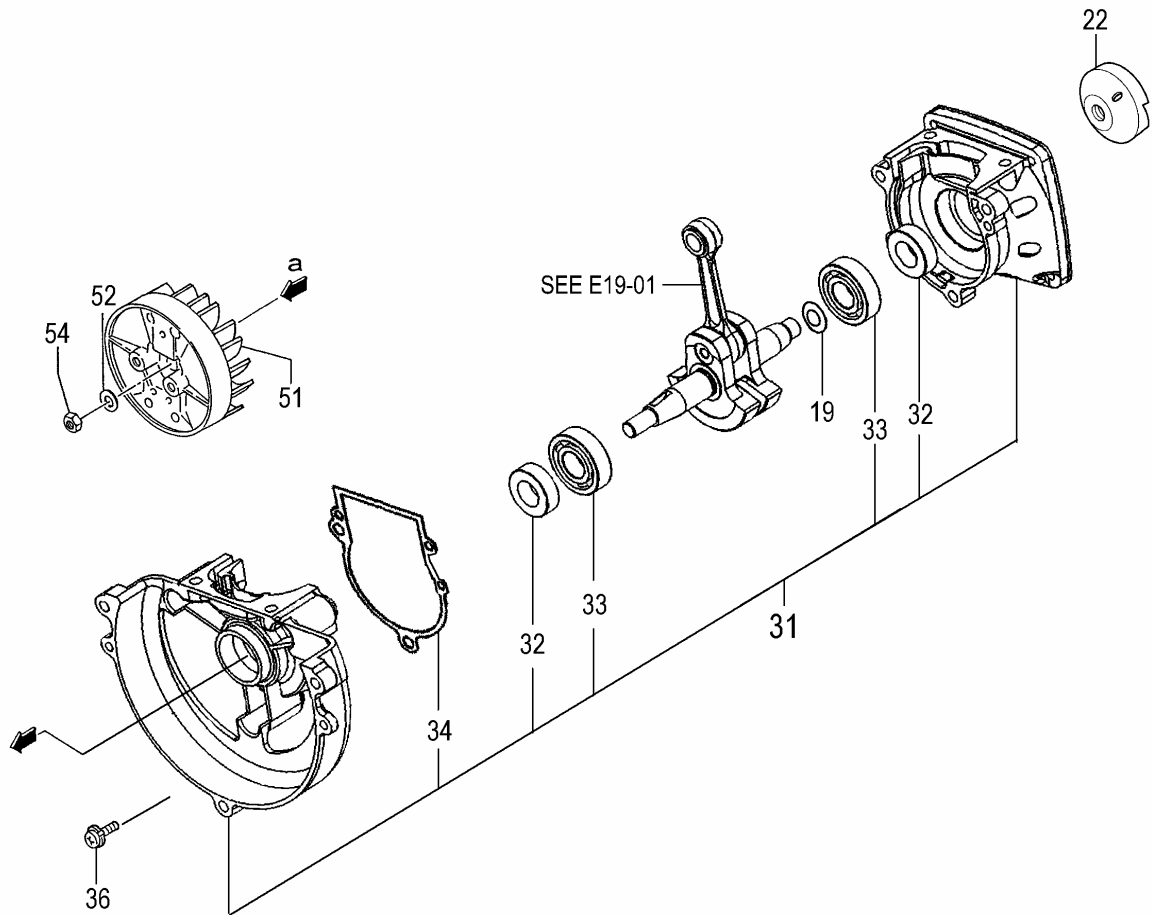
Serial No.-A294900

E19-01 CYLINDER/PISTON/CRANK SHAFT



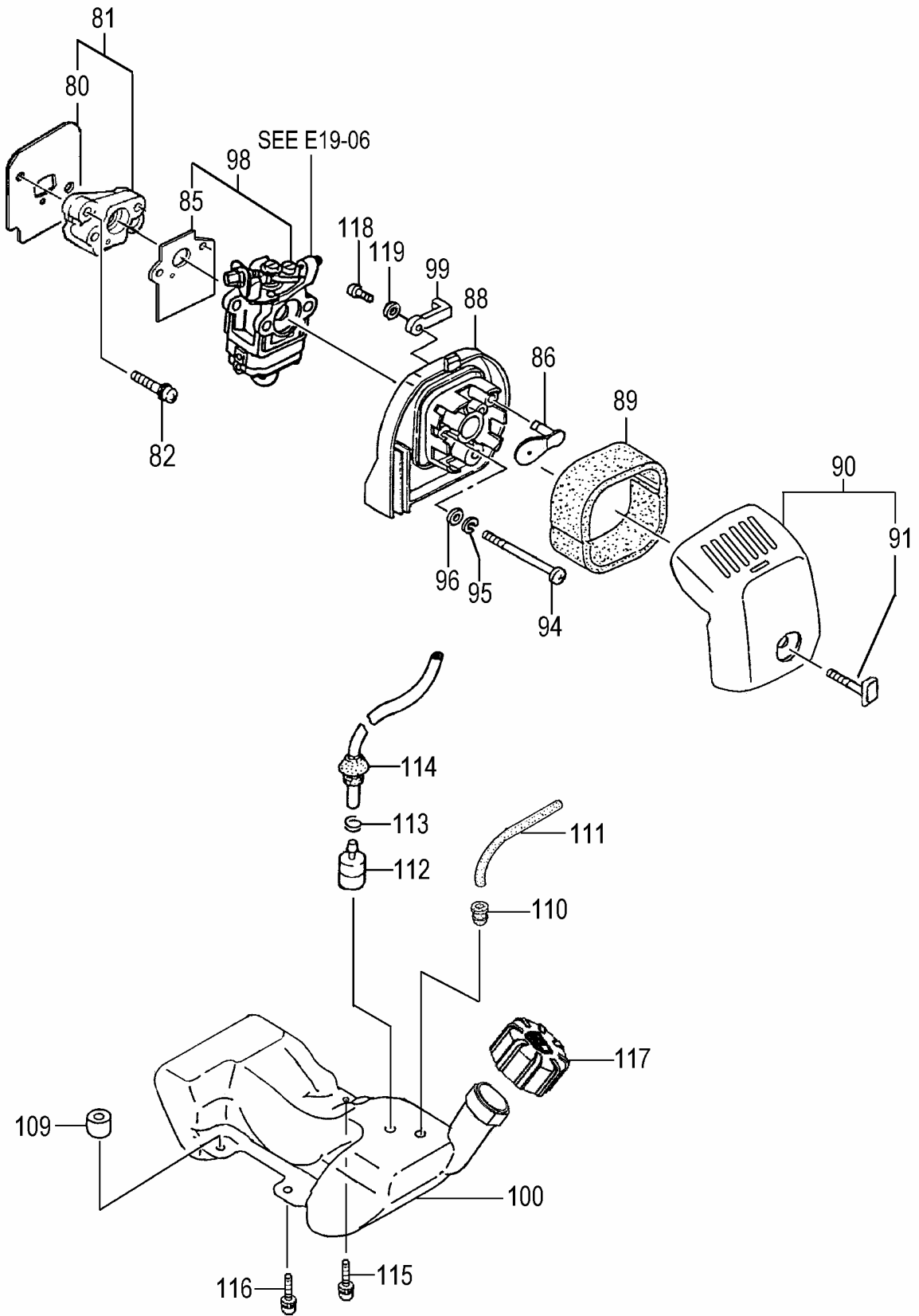
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
E19-01 CYLINDER/PISTON/CRANK SHAFT				
001	668-4894	PLUG CAP	1	
002	668-5772	SPARK PLUG CJ6Y	1	
006	668-5463	CYLINDER SET	1	
007	668-4586	HEX.HOLE BOLT M5X18/S	4	
009	668-5728	CYLINDER GASKET	1	
011	668-4588	PISTON RING	2	
012	668-5899	PISTON SET	1	
013	668-6028	PISTON PIN CIRCLIP	2	
014	668-4591	PISTON PIN	1	
016	668-6177	CRANK SHAFT COMP.	1	
017	669-5589	NEEDLE BRG F-810 1.4X8.5	1	
018	668-4899	WOODRUFF KEY 3X13X4.5	1	
040	668-7836	STOP CORD B 190M	1	
043	668-7679	IGNITION COIL COMP.	1	
046	668-4599	HEX.HOLE BOLT M4X18/WS	2	
047	668-4600	WASHER	2	
050	668-7680	IGNITION COIL ASS'Y	1	

E19-02 CRANK CASE



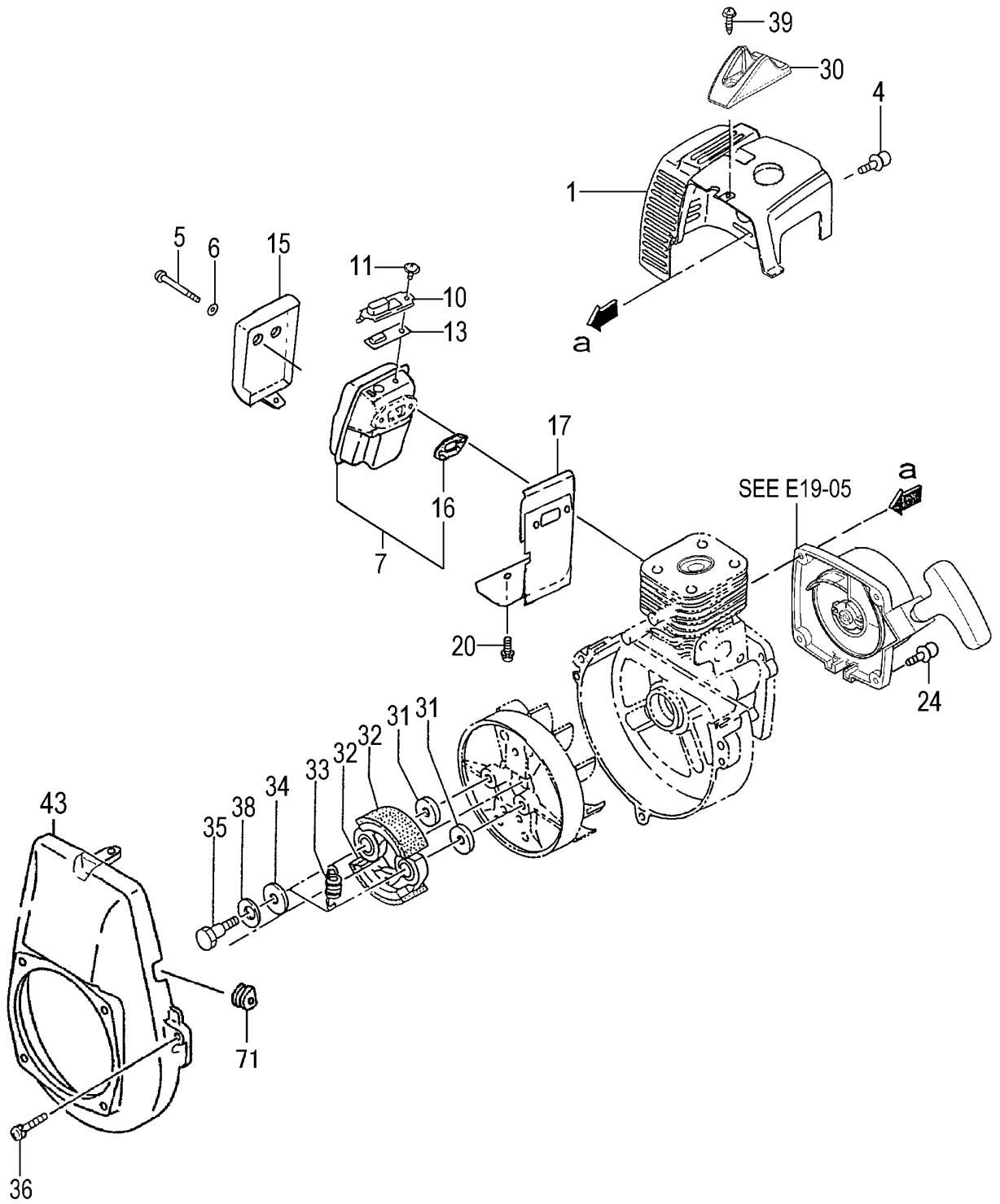
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
E19-02 CRANK CASE				
019	668-9177	GEAR SHAFT SHIM 0.10	V	
019	668-9178	GEAR SHAFT SHIM 0.15	V	
019	668-4604	GEAR SHAFT SHIM 0.20	V	
019	668-4605	GEAR SHAFT SHIM 0.30	V	
022	668-4937	STARTER PULLEY	1	
031	668-6531	CRANK CASE ASS'Y	1	
032	668-4607	OIL SEAL TB 12227	2	
033	669-5530	BALL BEARING #6001, 28MM/OD	2	
034	668-6706	CRANK CASE GASKET	1	
036	668-4903	HEX.HOLE BOLT M5X16/S	3	
051	668-7417	MAGNETO ROTOR COMP.	1	
052	668-5103	BOLT WASHER M7	1	
054	668-5104	FLYWHEEL NUT	1	

E19-03 ENGINE-1



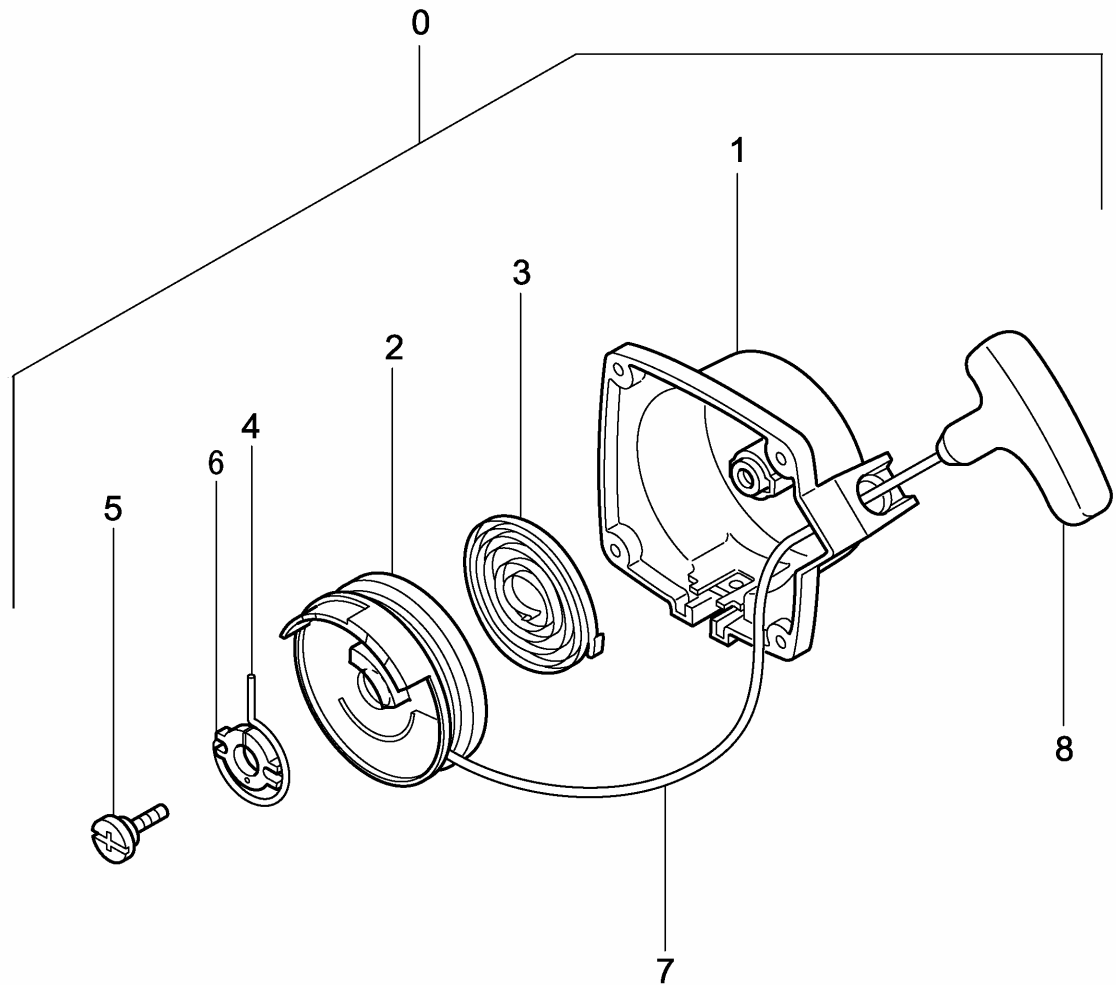
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
E19-03	ENGINE-1			
080	668-9895	INLET MANIFOLD GASKET	1	
081	668-9972	INSULATOR SET	1	
082	669-5423	SCREW 5X24WS	2	
085	668-4616	CARBURETOR GASKET	1	
086	669-1275	CHOKE VALVE	1	
088	669-0120	CLEANER BODY COMP.	1	
089	669-0365	CLEANER SPONGE	1	
090	669-0402	CLEANER COVER ASS'Y	1	
091	669-0384	COVER FIXING BOLT	1	
094	669-4914	SCREW 5X55	2	
095	668-4662	S.WASHER 5	2	
096	668-4864	SMALL WASHER 5	2	
098	669-0465	CARBURETOR SET WYJ318	1	
099	669-1239	CHOKE CONTROL LEVER	1	
100	669-1520	FUEL TANK, WHITE	1	
109	669-2244	COLLAR 5.8	3	
110	668-4627	RETURN GROMMET	1	
111	668-4626	FUEL PIPE 3X5X65	1	
112	668-4620	PUMP FILTER BODY COMP.	1	
113	668-4619	CLIP,6.3 DIA.	1	
114	668-8169	FUEL PIPE ASS'Y	1	
115	669-5506	HEX HOLE BOLT 5X20PS	1	
116	668-4634	HEX.HOLE BOLT 5X20/PS	2	
117	669-1748	TANK CAP D ASS'Y	1	
118	669-5112	TAPPING SCREW 4X15	1	
119	668-5070	BOLT WASHER M4	1	

E19-04 ENGINE-2



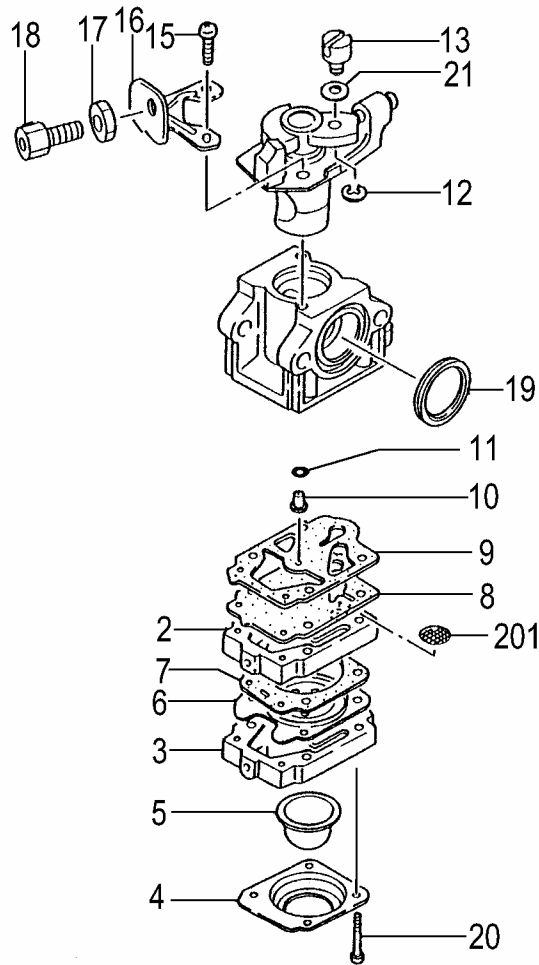
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
E19-04	ENGINE-2			
001	669-2773	MUFFLER PROTECTOR	1	
004	669-5375	SCREW 4X18/PS	2	
005	669-5086	HEX. HOLE SCREW 6X55	2	
006	668-4639	WASHER 6	2	
007	669-2456	MUFFLER SET	1	
010	669-2652	TAIL PIPE	1	
011	668-4651	SCREW M4X8/WS	1	
013	669-2696	MUFFLER ARRESTOR	1	
015	669-2723	MUFFLER COVER B COMP.	1	
016	669-2733	MUFFLER GASKET	1	
017	669-2719	MUFFLER COVER A COMP.	1	
020	669-5380	SCREW 5X10/PS	1	
024	669-5375	SCREW 4X18/PS	1	
030	668-8344	PLUG COVER	1	
031	668-4642	CLUTCH WASHER B	2	
032	668-4643	CLUTCH SHOE COMP.	2	
033	668-4644	CLUTCH SPRING	1	
034	668-9528	CLUTCH PLATE A	2	
035	668-4646	STEP BOLT	2	
036	669-5418	SCREW 5X16/WS	3	
038	668-4648	BENT WASHER 8	2	
039	669-5375	SCREW 4X18/PS	1	
043	669-5902	FAN CASE POLISHED	1	
071	668-8057	PRIMARY CORD GROMMET	1	

E19-05 RECOIL STARTER



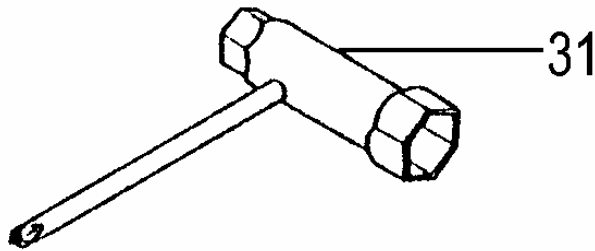
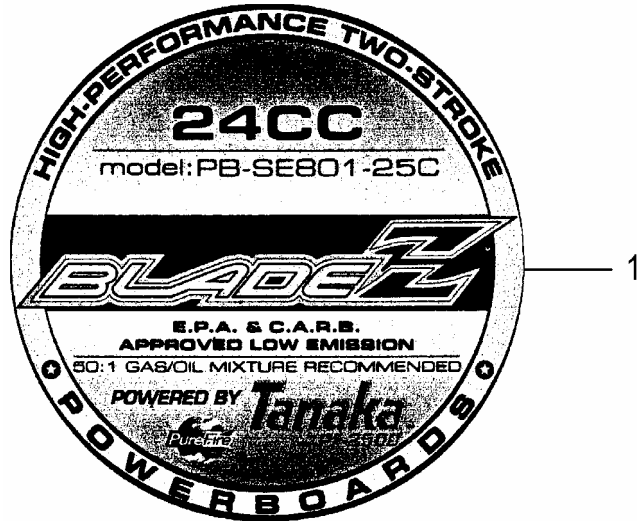
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
E19-05 RECOIL STARTER				
000	668-4938	RECOIL STARTER BODY ASS'Y	1	
001	668-4944	RECOIL STARTER BODY COMP.	1	
002	668-4941	STARTER ROPE REEL	1	
003	668-4942	RECOIL SPRING	1	
004	668-4940	SWING ARM	1	
005	668-4679	SET SCREW	1	
006	668-4939	PULLEY STAY	1	
007	668-4943	ROPE 3.0X800	1	
008	668-4680	STARTER HANDLE	1	

E19-06 CARBURETOR



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
E19-06 CARBURETOR				
002	668-4879	PUMP BODY COMP.	1	
003	668-4687	PRIMING PUMP COMP.	1	
004	668-4688	DIAPHRAGM COVER	1	
005	668-4689	PRIMING BODY	1	
006	669-0830	METERING DIAPHRAGM COMP.	1	
007	668-4691	DIAPHRAGM GASKET	1	
008	668-4693	PUMP DIAPHRAGM	1	
009	669-1457	PUMP GASKET	1	
010	669-1874	LONG MAIN JET #38	1	
011	668-4695	O-RING	1	
012	668-4696	STOP RING	1	
013	668-4697	SWIVEL	1	
015	668-4870	THROTTLE SET SCREW	2	
016	668-4873	CABLE ADJUSTER STAY	1	
017	669-2005	CABLE ADJUST NUT	1	
018	668-4871	CABLE ADJUSTER	1	
019	668-4875	CLEANER PACKING	1	
020	668-4699	SET SCREW	4	
021	668-4874	THRUST WASHER	1	
201	668-4700	INLET SCREEN	1	
	669-2189	WASHER	1	

E19-07 LABELS/TOOLS



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
E19-07	LABELS/TOOLS			
001	N/A	Not Available	1	
031	668-4764	BOX WRENCH (HEX. SOCKET 17)	1	