

**E08**

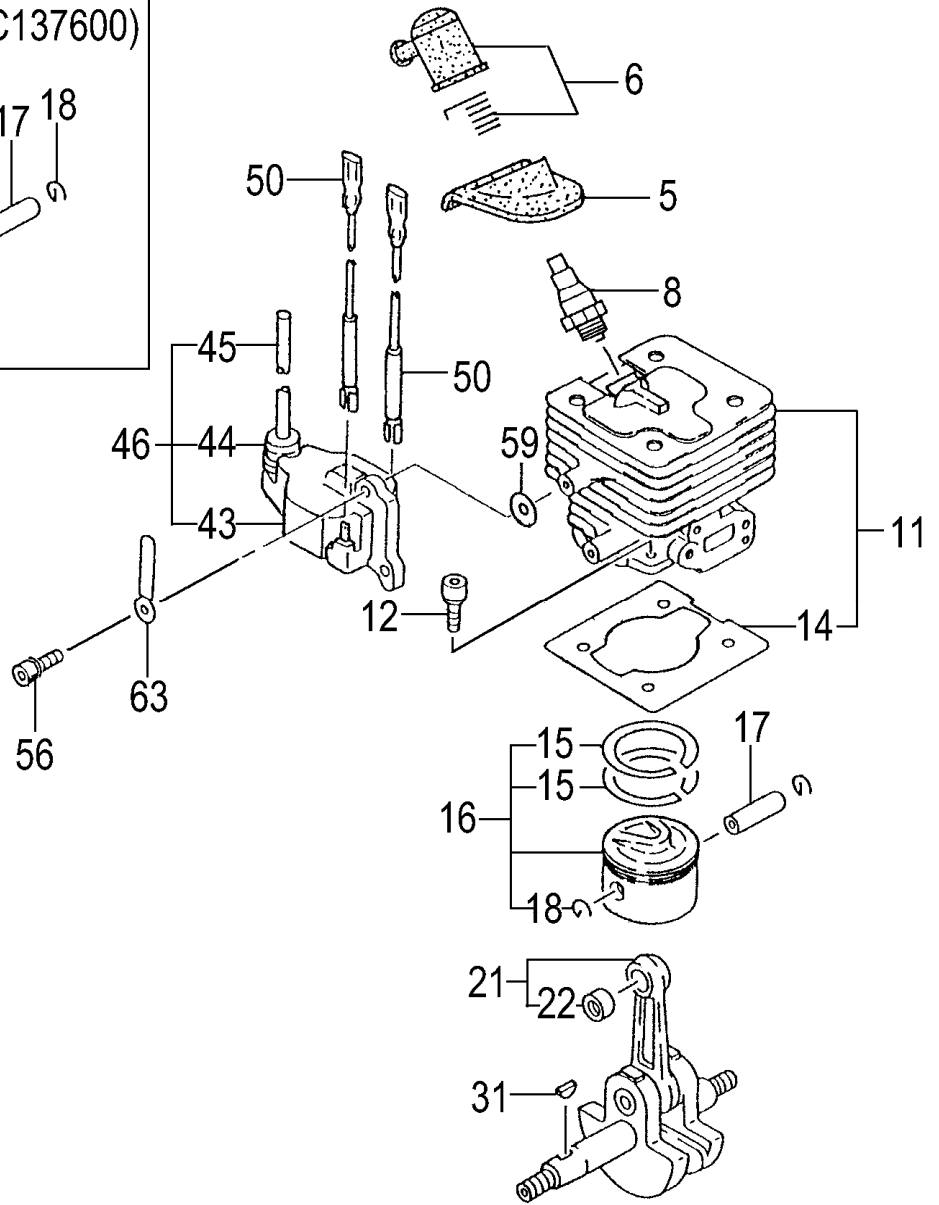
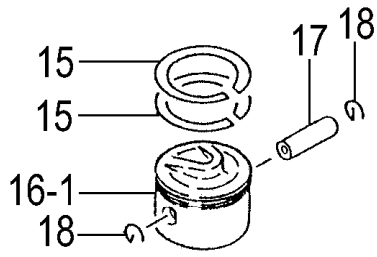
***Tanaka***

**PF-4210  
(PF-4000)**

**Serial No.-C291000**

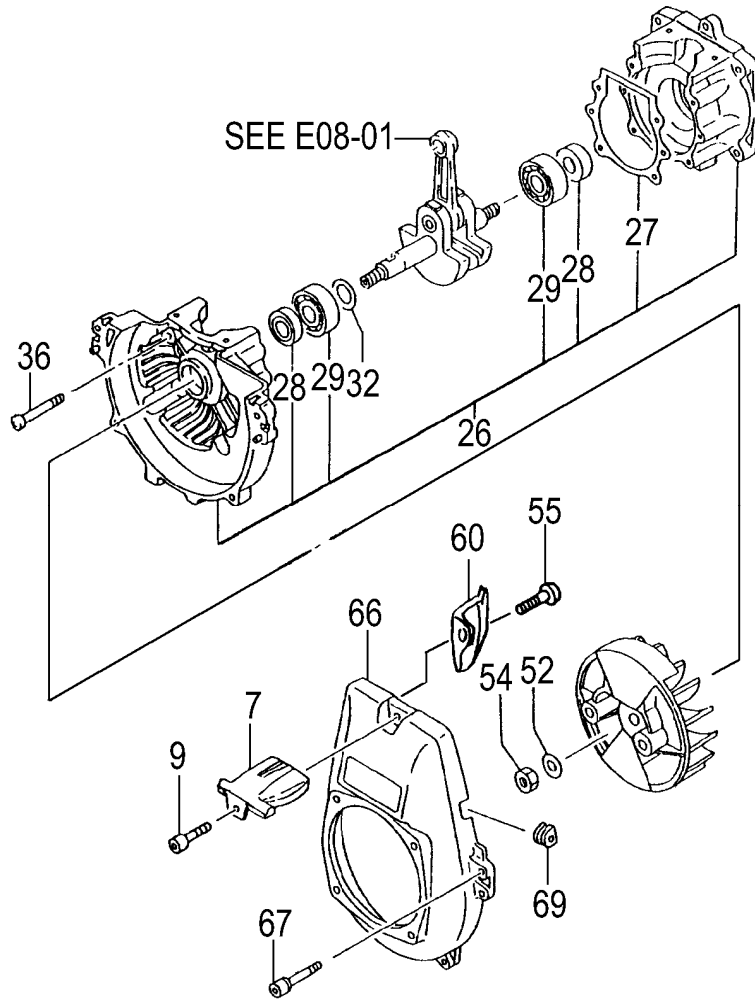
# E08-01 CYLINDER/PISTON/CRANK SHAFT

(Serial NO.C137401-C137600)



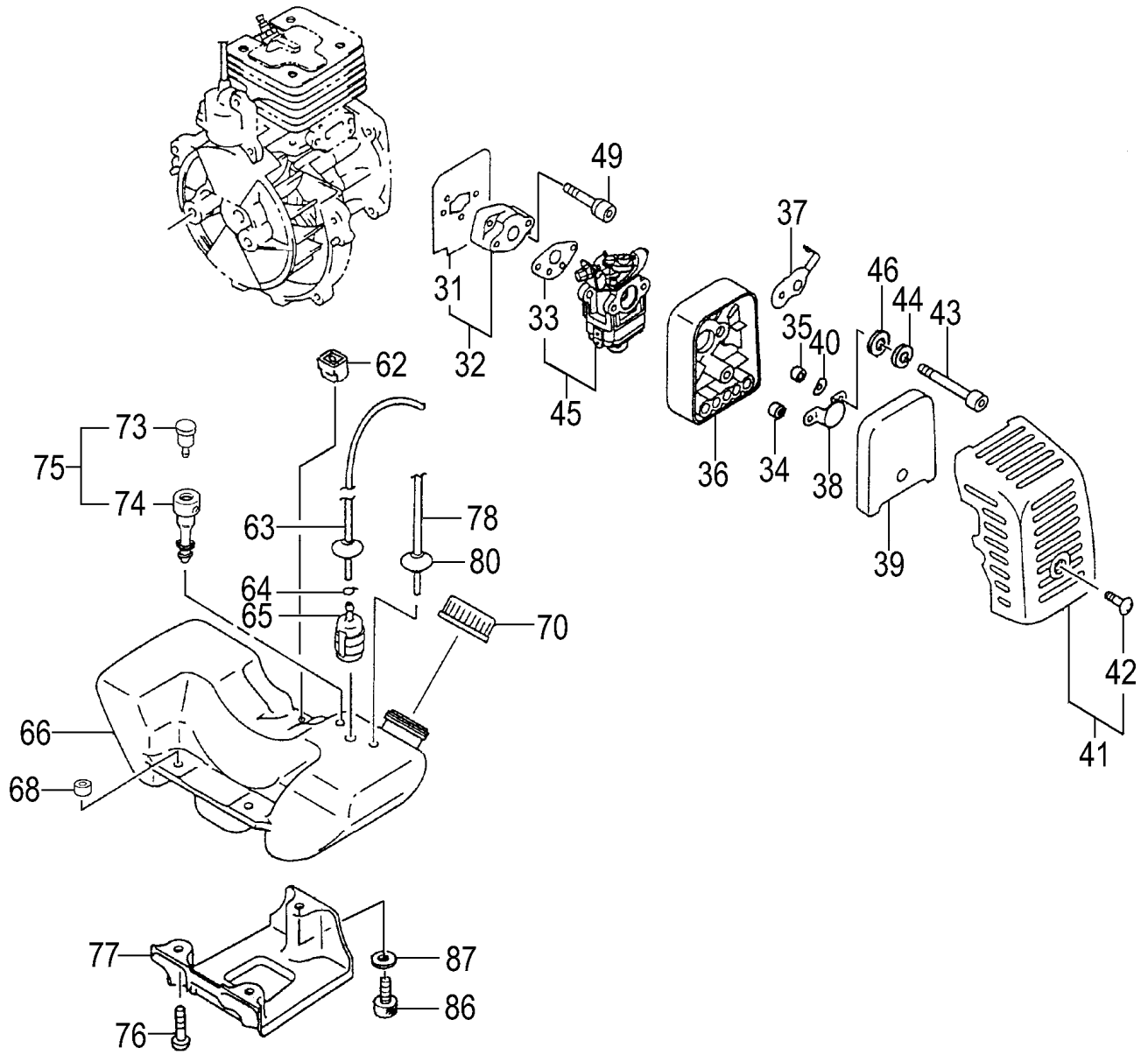
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
<b>E08-01 CYLINDER/PISTON/CRANK SHAFT</b>				
005	668-8336	SPARK PLUG RUBBER COVER	1	
006	668-7479	SPARK PLUG CAP ASS'Y	1	
008	668-5085	SPARK PLUG BPM6A	1	
011	668-5476	CYLINDER SET	1	- C137400
011	668-5477	CYLINDER SET PN	1	- C137600
011	668-5476	CYLINDER SET	1	- C138240
011	668-5477	CYLINDER SET PN	1	C138241 -
012	668-4668	HEX.HOLE BOLT M5X20/S	4	
014	668-5741	CYLINDER GASKET	1	
015	668-6123	PISTON RING	2	
016	668-5889	PISTON SET	1	- C137400
016,1	668-5935	PISTON	1	- C137600
016	668-5889	PISTON SET	1	- C138240
016	668-5888	PISTON SET	1	C138241 -
017	668-6007	PISTON PIN 10X30	1	
018	668-6032	PISTON PIN CIRCLIP	2	- C137400
018	668-6026	PISTON PIN CIRCLIP	2	- C137600
018	668-6032	PISTON PIN CIRCLIP	2	C137601 -
021	668-6192	CRANK SHAFT COMP.	1	
022	669-5596	NEEDLE BRG F1010B 1.4X8.6	1	
031	668-6457	WOOD-RUFF KEY 3X13X5	1	
043	668-7655	IGNITION COIL COMP.	1	
044	668-4602	RUBBER CAP	1	
045	668-7885	HIGHT TENSION CORD	1	
046	668-7657	IGNITION COIL ASS'Y	1	
050	668-7924	STOP CORD, B 220M	2	- Z008650
050	668-7924	STOP CORD, B 220M	1	Z008651 -
056	669-5406	SCREW 4X18/WS	2	
059	668-4600	WASHER	2	
063	668-8011	CORD CLAMP COMP.	1	

# E08-02 CRANK CASE



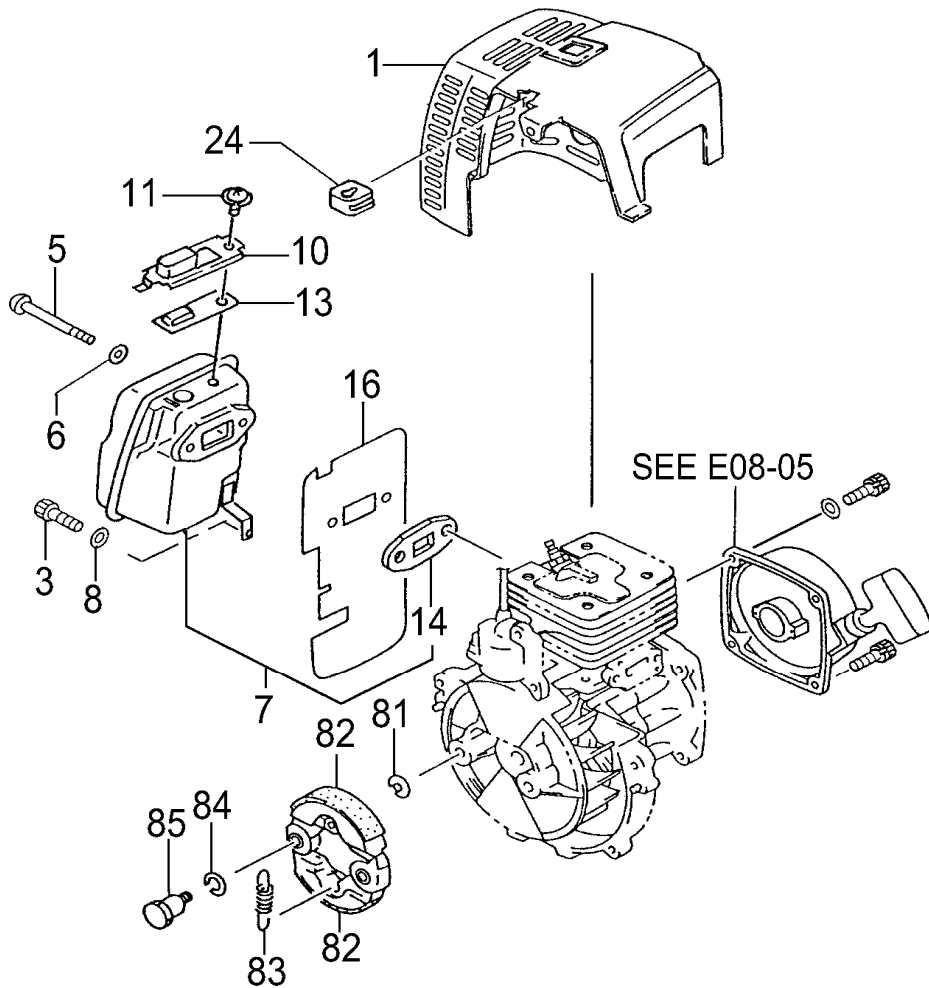
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
<b>E08-02 CRANK CASE</b>				
007	668-8348	PROTECTOR	1	- Y112050
009	668-4634	HEX.HOLE BOLT 5X20/PS	1	- Y112050
026	668-6559	CRANK CASE ASS'Y	1	
027	668-6715	CRANK CASE GASKET	1	
028	669-5637	OIL SEAL UD15257	2	
029	669-5557	BALL BEARING #6202, 35MM/OD	2	
032	NLA	No longer Available	V	
032	668-6470	CRANK SHAFT SHIM 0.10	V	
032	668-6471	CRANK SHAFT SHIM 0.15	V	
032	668-6472	CRANK SHAFT SHIM 0.20	V	
032	668-6473	CRANK SHAFT SHIM 0.30	V	
036	668-4786	HEX. SOCKET HD. BOLT M5X30	4	
051	668-7372	MAGNETO ROTOR COMP.	1	
052	669-5198	WASHER 10	1	
054	669-5138	NUT 10	1	
055	669-5333	SCREW 5X10/S	1	
060	668-7208	AIR DEFLECTOR	1	
066	668-6983	FAN CASE (POLISHED)	1	
067	668-4668	HEX.HOLE BOLT M5X20/S	4	
069	668-8057	PRIMARY CORD GROMMET	1	

# E08-03 ENGINE-1



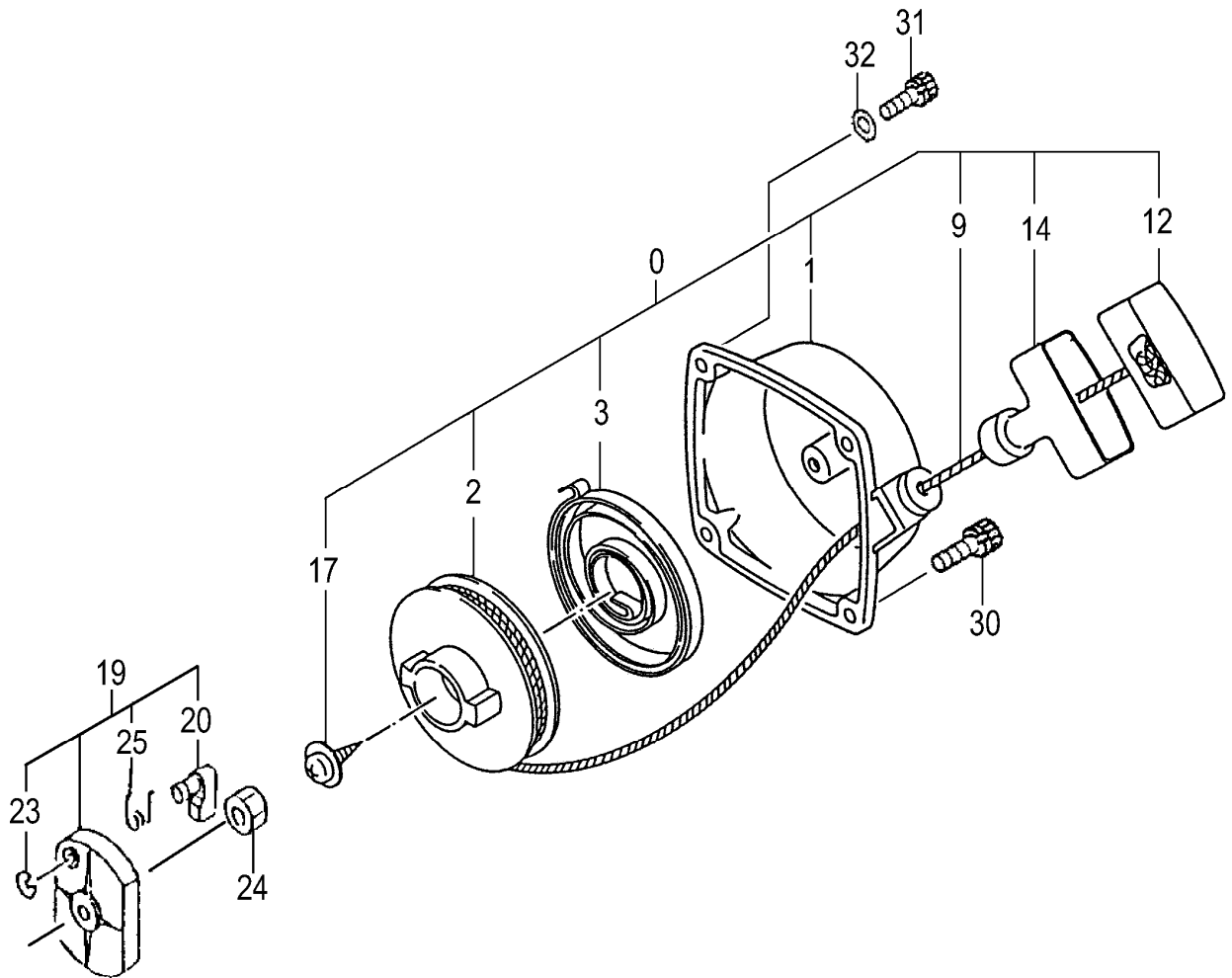
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
<b>E08-03</b>	<b>ENGINE-1</b>			
031	668-9885	INLET MANIFOLD GASKET	1	
032	668-9955	CARB.INSULATOR SET, SPARE	1	
033	668-9833	CARBURETOR GASKET	1	
034	669-0430	COLLAR	1	
035	669-0802	COLLAR	1	
036	669-0099	CLEANER BODY COMP.	1	
037	669-1258	CHOKE VALVE	1	
038	669-0843	BLOW OVER CHECK BOARD	1	
039	669-0351	CLEANER SPONGE	1	- Z304620
039	669-0351	CLEANER SPONGE	2	Z304621 -
040	668-4658	WAVE WASHER 8	1	
041	669-0397	CLEANER COVER ASS'Y	1	
042	668-9737	SPECIAL SCREW	1	
043	668-4660	SCREW M5X60	2	
044	668-4662	S.WASHER 5	2	
045	669-0476	CARBURETOR SET, PN	1	
046	669-3248	STARTER PAWL WASHER	2	
049	669-5425	HEX. HOLE BOLT 5X25WS	2	
062	669-2182	TANK FIXING COLLAR	1	
063	668-8166	FUEL PIPE ASS'Y 3X5X180	1	
064	668-4619	CLIP,6.3 DIA.	1	
065	669-2273	PUMP FILTER BODY ASS'Y	1	
066	669-1539	TANK WHT	1	
068	668-4623	COLLAR C	3	
070	669-1768	TANK CAP ASS'Y, BLACK	1	
073	669-2171	AIR VENT VALVE ASS'Y	1	
074	669-1395	AIR VENT PIPE	1	
075	669-1389	AIR VENT ASS'Y	1	
076	668-4634	HEX.HOLE BOLT 5X20/PS	2	
077	669-4785	ENGINE BED	1	
078	668-4880	FUEL PIPE 3X5X80	1	
080	668-8156	FUEL PIPE GROMMET	1	
086	668-4786	HEX. SOCKET HD. BOLT M5X30	1	
087	668-4918	WASHER M5	1	

# E08-04 ENGINE-2



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
<b>E08-04 ENGINE-2</b>				
001	669-2783	MUFFLER PROTECTOR	1	
003	668-4667	HEX.HOLE BOLT M5X12/S	1	
005	669-5067	HEX.HOLE BOLT 6X65	2	
006	668-4639	WASHER 6	2	
007	669-2472	MUFFLER SET, PN	1	
008	668-4918	WASHER M5	1	
010	669-2652	TAIL PIPE	1	
011	668-5109	MACHINE SCREW (W/SP. WASHI	1	
013	669-2696	MUFFLER ARRESTOR	1	
014	669-2741	MUFFLER GASKET	1	
016	668-7245	HEAT SHIELD	1	
024	668-8055	PRIMARY CORD GROMMET	1	
081	668-9645	CLUTCH WASHER B	2	
082	668-8614	CLUTCH ARM COMP.	2	
083	668-9428	CLUTCH SPRING	1	
084	669-5203	WAVE WASHER 10	2	
085	668-9632	CLUTCH STEP BOLT	2	

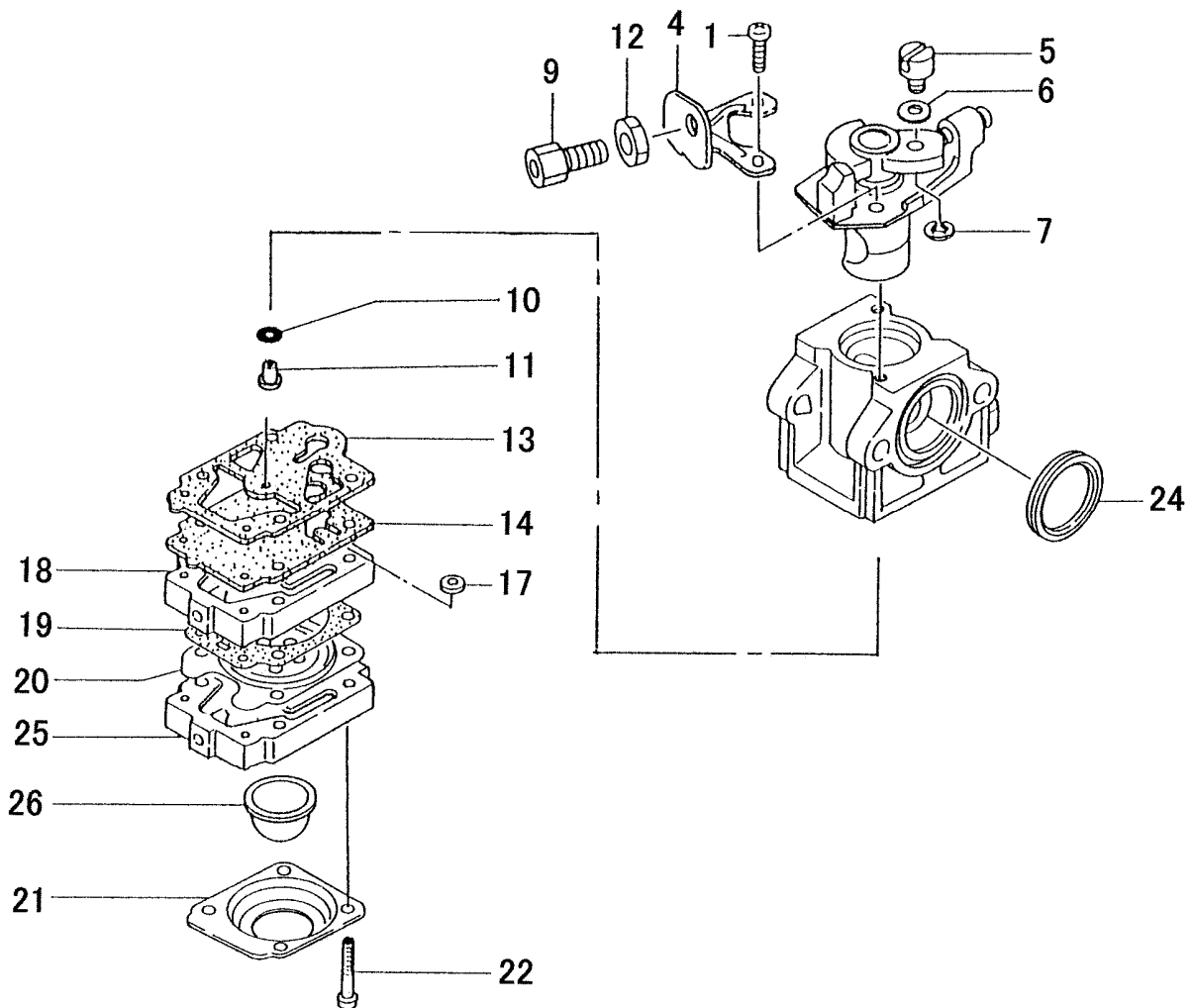
# E08-05 RECOIL STARTER



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
<b>E08-05 RECOIL STARTER</b>				
000	669-2970	RECOIL STARTER BODY ASS'Y	1	
001	669-3025	RECOIL STARTER BODY COMP.	1	
002	669-3007	STARTER ROPE REEL	1	
003	669-3114	RECOIL SPRING	1	
009	669-3165	STARTER ROPE	1	
012	669-3607	STARTER HANDLE CAP	1	
014	669-3232	STARTER HANDLE	1	
017	669-3634	SET SCREW	1	
019	669-3395	STARTER PULLEY	1	
020	669-3302	STARTER PAWL	1	
023	668-4683	STOP RING E-5	1	
024	669-5139	SMALL NUT 10	1	
025	669-3345	STARTER PAWL SPRING	1	
030	668-4634	HEX.HOLE BOLT 5X20/PS	2	
031	668-4709	HEX.HOLE BOLT M5X25/S	2	
032	668-4918	WASHER M5	2	



# E08-06 CARBURETOR



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
<b>E08-06 CARBURETOR</b>				
001	668-4870	THROTTLE SET SCREW	2	
004	668-4873	CABLE ADJUSTER STAY	1	
005	668-4697	SWIVEL	1	
006	668-4874	THRUST WASHER	1	
007	668-4696	STOP RING	1	
009	668-4871	CABLE ADJUSTER	1	
010	668-4695	O-RING	1	
011	669-1876	MAIN JET #44	1	
012	669-2005	CABLE ADJUST NUT	1	
013	669-1457	PUMP GASKET	1	
014	668-4693	PUMP DIAPHRAGM	1	
017	668-4700	INLET SCREEN	1	
018	668-4879	PUMP BODY COMP.	1	
019	668-4691	DIAPHRAGM GASKET	1	
020	669-0827	METERING DIAPHRAGM COMP.	1	
021	668-4688	DIAPHRAGM COVER	1	
022	668-4699	SET SCREW	4	
024	668-4875	CLEANER PACKING	1	
025	668-4687	PRIMING PUMP COMP.	1	
026	668-4689	PRIMING BODY	1	
	669-2190	CARB.REPAIR KIT,K20WYJ	1	
	669-2199	REPAIR KIT DIAPHRAGM,,D20W	1	

# E08-07 LABELS/TOOLS



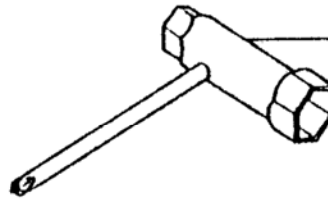
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REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
<b>E08-07 LABELS/TOOLS</b>				
001	669-4158	NAME PLATE PF-4000 BLA	1	- C137900
002	669-4159	NAME PLATE TPB-400GX	1	
010	669-4328	NAME PLATE TBC-400PF	1	C137901 -
031	668-4764	BOX WRENCH (HEX. SOCKET)	1	